

ST 100 Stacking Tower

The shoring system with only one frame size for all heights



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Important Notes

Without exception, all current safety regulations must be observed in those countries where our products are used.

The illustrations in this brochure are photographs of real site situations. Safety or formwork anchor details are therefore not to be taken as a definitive guide to the way the equipment is to be used.

Close attention must be paid to safety instructions and load specifications at all times. Separate structural calculations are required for any deviations from the standard design data.

The information contained herein is subject to technical changes in the interests of progress. Errors and typographical mistakes reserved.

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ST 100 Stacking Tower

The most suitable load tower for any site

The ST 100 Stacking Tower, the falsework with only one frame size for all heights.

With the 50 cm high stacking frame, all heights up to 22.29 m can be easily assembled and without requiring any pre-planning.

No small components as the ST 100 does not require any connecting bolts or other parts which can easily be lost during site operations.

Detailed calculations of material according to combination tables, corresponding work preparation and time-consuming searches for many different parts are not necessary with the PERI ST 100.

For larger heights, the ST 100 is horizontally pre-assembled. The diagonal bracing ensures the structure is tightly connected for transport with the crane.



ST 100, the rational and efficient shoring system, can carry the heaviest of loads, e.g. a 2.50 m thick slab at a height of over 10 m.



Regardless whether it's high or low – the PERI ST 100 is suitable for use everywhere.

16.10 m high shoring with PERI ST 100
for construction of a power plant.



ST 100 Stacking Tower

High type tested load-bearing capacity

The PERI ST 100 is type tested

This makes time-consuming static calculations unnecessary. This type test is available from PERI at any time.



Where slab props can no longer be used, the ST 100 is quickly assembled.



Even without diagonals, the PERI Stacking Tower is capable of carrying large loads. (take type test into consideration)



Regardless whether it is residential, industrial or bridge construction, the PERI ST 100 carries up to 214.0 kN per tower. (take type test into consideration)



With the ST 100, heavy beams can be concreted in advance. This can be done very quickly as the ST 100 very often does not require any diagonals.

The ST 100 Crosshead Spindle securely holds one or two GT 24 girders so they cannot tilt.

ST 100 Stacking Tower

The load tower with numerous practical advantages

The ST 100 requires only 5 system parts

This means the ST 100 stacking tower can be erected to any height. 4 parts are often sufficient if diagonals are not required.

The ST 100 is quickly assembled

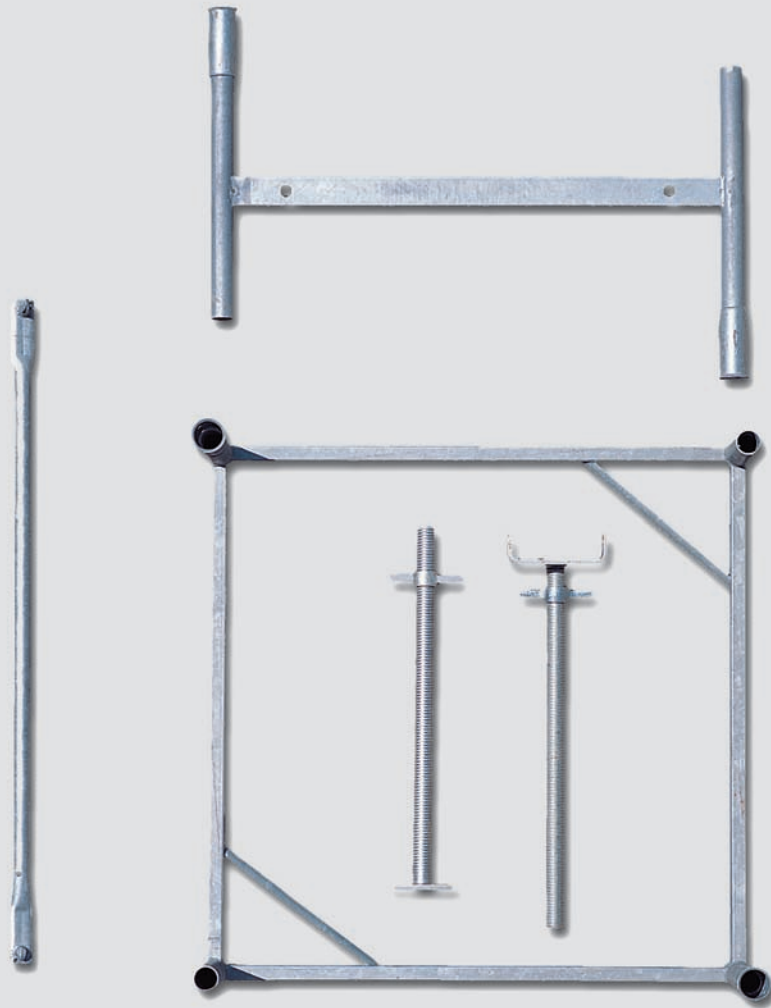
Everything on the ST 100 is simply slotted together. Without the need of any bolts or pins. Without additional tools.

The ST 100 is quickly planned

The ST 100 has only one frame size. This means that every working height is simple to plan and organize without the need of combination tables.

The ST 100 provides high levels of safety

With the Industrial Deck (UDI 25 x 100 / UDG 25 x 100) safe access and working areas are created. Decks are quickly and easily installed.



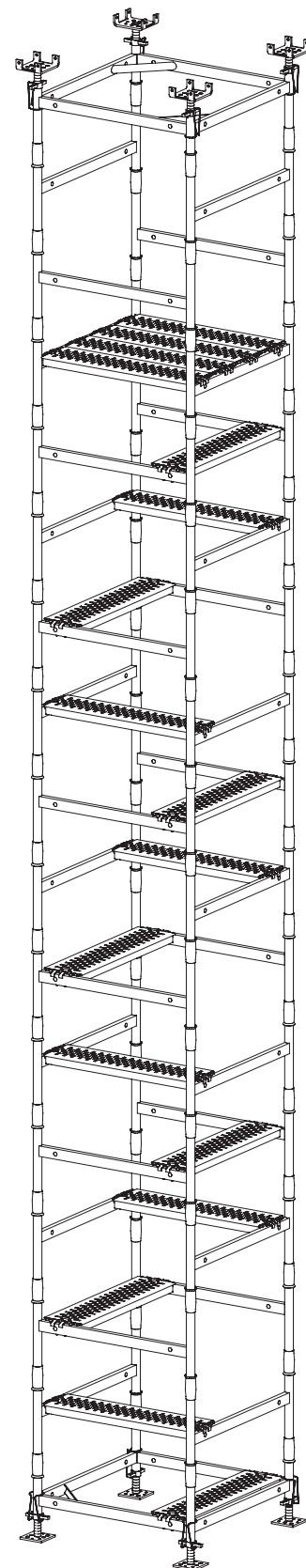
The stacking frame only weighs 7 kg which is used for all scaffolding heights.



The Diagonal Brace ST 100 has a hook at one end and the self-locking pivot at the other. This means assembly can take place very quickly.



The PERI ST 100 Stacking Tower is simply slotted together.



Almost any type of main beam can be used with the head spindle, e.g. the GT 24 girder.

With large loads, the ST 100 Pivoting Head Spindle can also accommodate steel walers and other steel profiles.

ST 100 Stacking Tower

Simple, fast and safe assembly/dismantling



Set up the basic frame – adjust base spindles to required height and level accordingly.



Install required number of stacking frames.



Mount head frame.



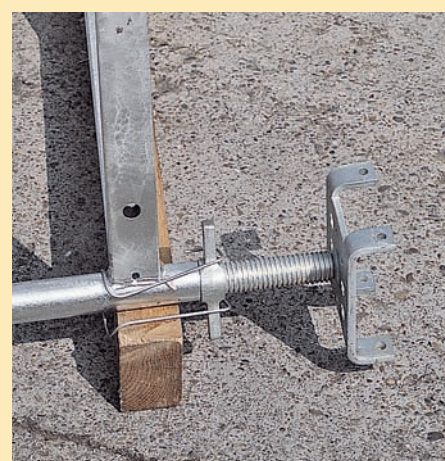
Adjust the head spindles to the required size and insert.

For large heights, it can be more economical to assemble the stacking tower in a horizontal position. In this case, all diagonals must be used in order to ensure that the ST 100 is tightly connected enough for transport by crane.

Practical tip:

During horizontal assembly, the bottom diagonals are always fixed immediately to the stacking frame.

For all application variants, the following rule applies: whenever the tower is erected or moved with the crane, the Safety Strap Spindle is attached at the top and bottom.



Moving the stacking towers with the Transportation Wheel UEW. (with integrated Safty Strap Spindle)

ST 100 Stacking Tower

Small number of system components – simple calculations

How many components for which tower height?

With this simple calculation process, you can quickly determine how many stacking frames are required for one tower:

Example:

Height of tower is 5.90 m.
 $(5.90 - 0.81) \times 4 = 20.36$
 You require 20 stacking frames.

Number of base frames = always 2
 Number of base spindles = always 4
 Number of head spindles = always 4

Number of diagonal braces = always the same number of stacking frames - in our example, 20 pieces.

Which spindle extension is correct?

As is the case for all load-bearing scaffold, the following rule also applies to the PERI ST 100:

First ensure that the base spindles are correctly positioned and then begin to assemble.

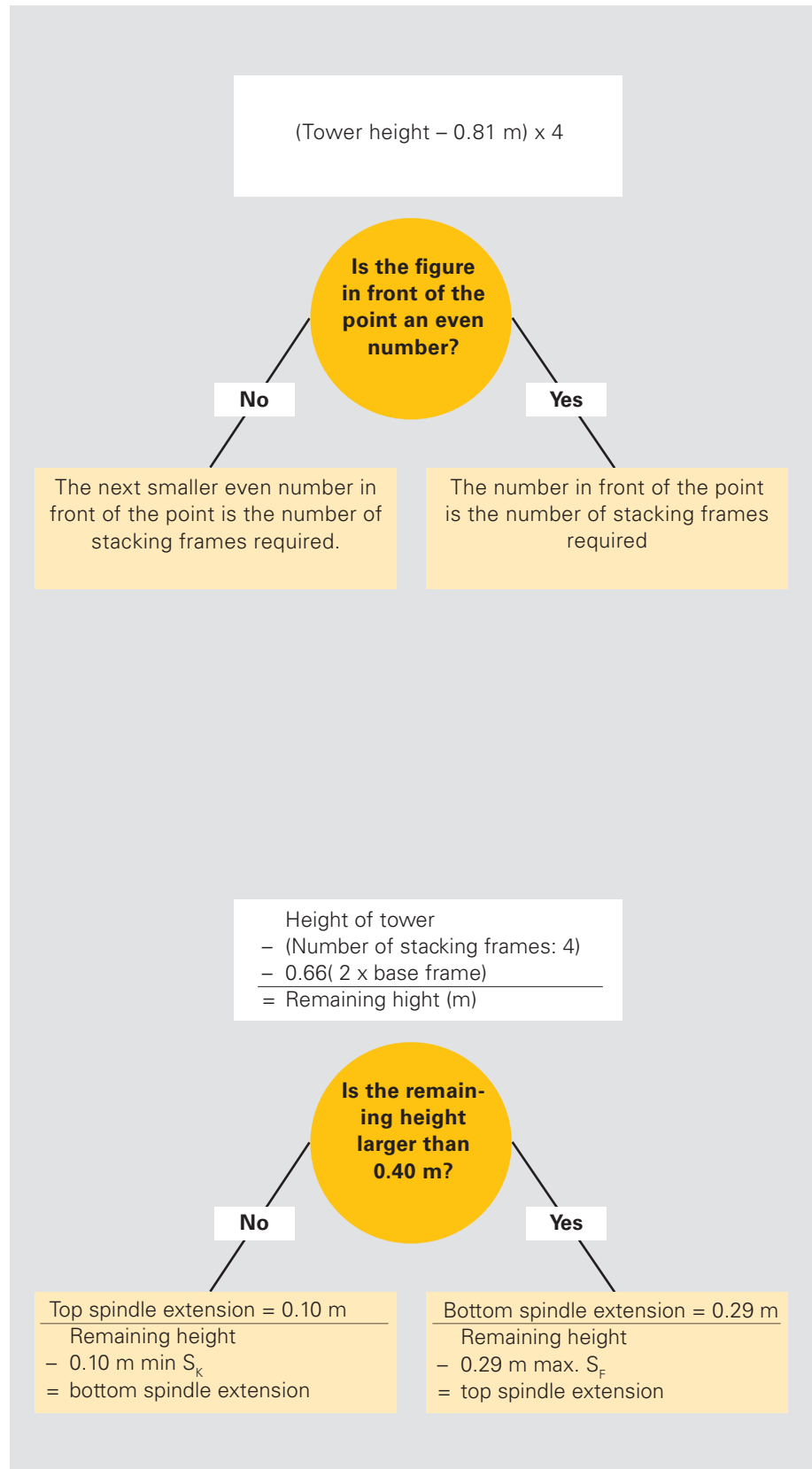
Example:

Height of tower is 5.90 m.
 $5.90 - (20 \text{ stacking frames: } 4) - 0.66$

5.90 m = height of tower
 – 5.00 m = stacking frame
 – 0.66 m = base frame

0.24 m = remaining height

The remaining height is less than 0.40 m. Therefore, proceed as follows:
 Top spindle extension = 0.10 m.
 Bottom spindle extension
 $0.24 \text{ m} - 0.10 \text{ m} = 0.14 \text{ m}$



Required individual components for ST 100 tower heights from 1.80 up to 22.29 m

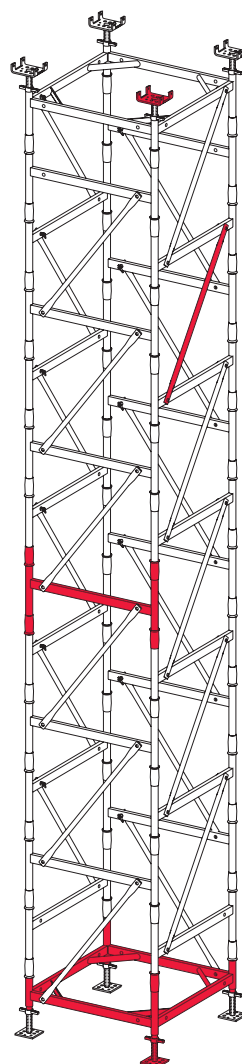
Tower height [m] min. – max.	Stacking frame	Diagonal bracing (if required)	Weight [kg] with diagonal bracing	Weight [kg] without diagonal bracing
1.80 – 2.29	4	4	121.50	112.38
2.30 – 2.79	6	6	139.70	126.02
2.80 – 3.29	8	8	157.90	139.66
3.30 – 3.79	10	10	176.10	153.30
3.80 – 4.29	12	12	194.30	166.94
4.30 – 4.79	14	14	212.50	180.58
4.80 – 5.29	16	16	230.70	194.22
5.30 – 5.79	18	18	248.90	207.86
5.80 – 6.29	20	20	267.10	221.50
6.30 – 6.79	22	22	285.30	235.14
6.80 – 7.29	24	24	303.50	248.78
7.30 – 7.79	26	26	321.70	262.42
7.80 – 8.29	28	28	339.90	276.06
8.30 – 8.79	30	30	368.00	
8.80 – 9.29	32	32	386.20	
9.30 – 9.79	34	34	404.40	
9.80 – 10.29	36	36	422.60	
10.30 – 10.79	38	38	440.80	
10.80 – 11.29	40	40	459.00	
11.30 – 11.79	42	42	477.20	
11.80 – 12.29	44	44	495.40	
12.30 – 12.79	46	46	513.60	
12.80 – 13.29	48	48	531.80	
13.30 – 13.79	50	50	550.00	
13.80 – 14.29	52	52	568.20	
14.30 – 14.79	54	54	586.40	
14.80 – 15.29	56	56	604.60	
15.30 – 15.79	58	58	622.80	
15.80 – 16.29	60	60	641.00	
16.30 – 16.79	62	62	669.10	
16.80 – 17.29	64	64	687.30	
17.30 – 17.79	66	66	705.50	
17.80 – 18.29	68	68	723.70	
18.30 – 18.79	70	70	741.90	
18.80 – 19.29	72	72	760.10	
19.30 – 19.79	74	74	778.30	
19.80 – 20.29	76	76	796.50	
20.30 – 20.79	78	78	814.70	
20.80 – 21.29	80	80	832.90	
21.30 – 21.79	82	82	851.10	
21.80 – 22.29	84	84	869.30	

Basic components for all tower heights:

- 2 x Base-Head Frame ST 100
- 4 x Base Spindle TR 38-70/50
- 4 x Adjustable Crosshead Spindle TR 38-70/50
- or
- 4 x Crosshead Spindle TR 38-70/50
- 8 x Safety Straps (if required)

Complete tower heights including base and head spindles.

Weight specifications are with Crosshead Spindle TR 38-70/50.



ST 100 Stacking Tower

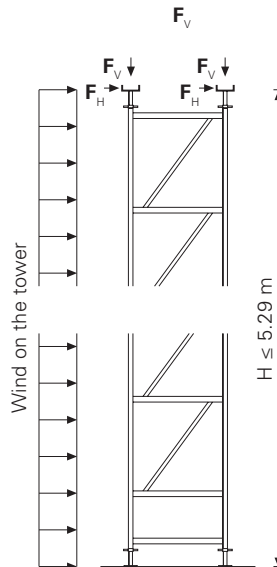
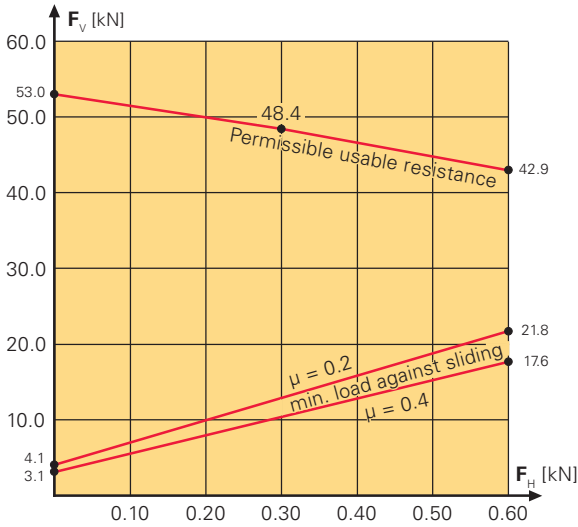
Free standing, with Adjustable Crosshead Spindle

Application Conditions (D1)

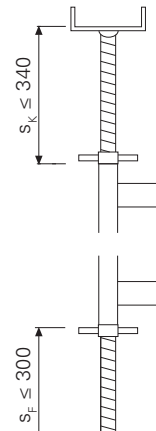
- free standing
- with wind
- with diagonal bracing
- $H \leq 5.29$ m

Type Test
No. II B 3-543-236

Perm. Leg Load



Adjustable Crosshead Spindle
TR 38 - 70 / 50

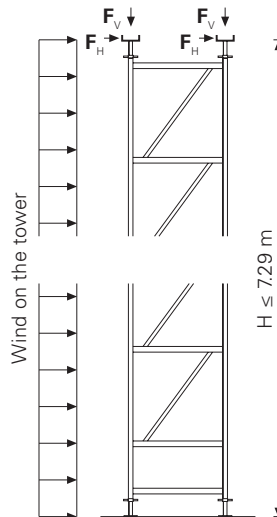
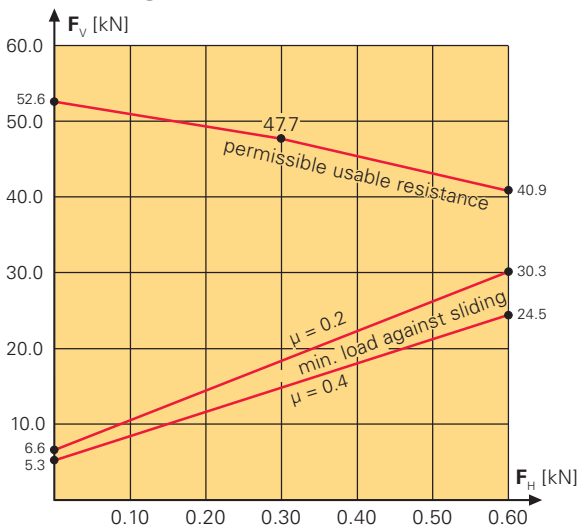


Base Spindle
TR 38 - 70 / 50

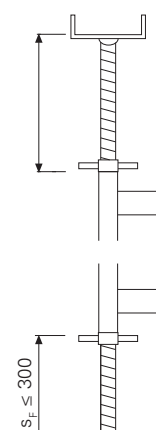
Application Conditions (D2)

- free standing
- with wind
- with diagonal bracing
- $H \leq 7.29$ m

Perm. Leg Load



Adjustable Crosshead Spindle
TR 38 - 70 / 50



Base Spindle
TR 38 - 70 / 50

ST 100 Stacking Tower

Restrained at the top, with Adjustable Crosshead Spindle

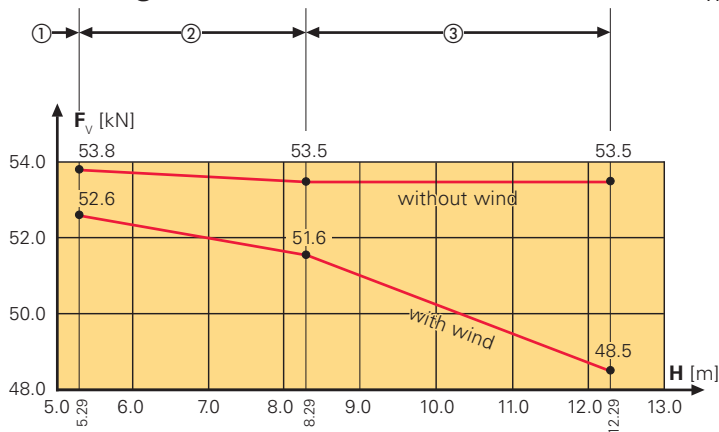
Application Conditions (D3)

- restrained at the top
- with/without wind
- ① $H \leq 5.29$ m 1 diagonal brace at the top and bottom
- ② 5.29 m $< H \leq 8.29$ m 2 diagonal braces at the top and bottom
- ③ 8.29 m $< H \leq 12.29$ m 3 diagonal braces at the top and bottom with horizontal cross strut at approx. $H/2$

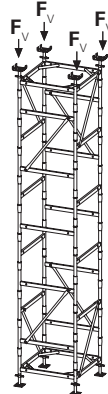
Type Test
No. II B 3-543-236

③ **53.5 kN / leg**
without wind
48.5 kN / leg
with wind

Perm. leg load

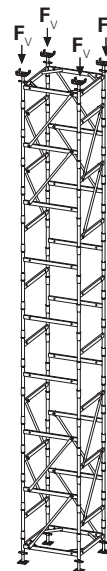


① **53.8 kN / leg**
without wind
52.6 kN / leg
with wind



$H \leq 5.29$ m:
1 diagonal brace at the top and bottom.

② **53.5 kN / leg**
without wind
51.6 kN / leg
with wind



5.29 m – 8.29 m:
2 diagonal braces at the top and bottom.

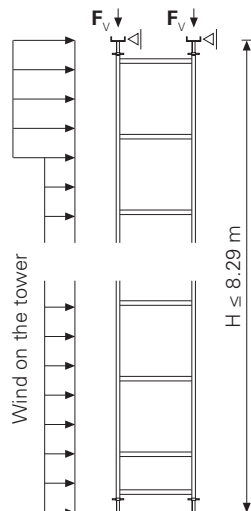
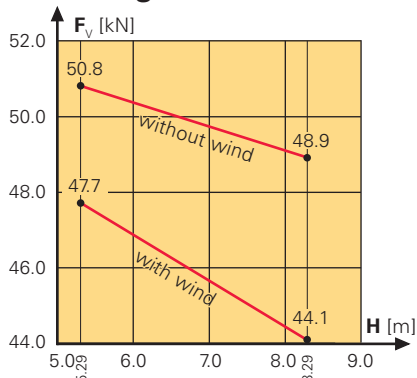


8.29 m – 12.29 m:
3 diagonal braces at the top and bottom. Plus horizontal cross strut at $H/2$.

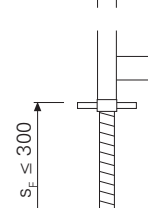
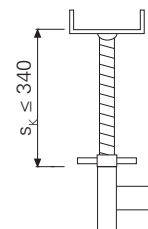
Application Conditions (D4)

- restrained at the top
- without diagonal bracing
- with/without wind
- $H \leq 8.29$ m

Perm. leg load



Adjustable Crosshead Spindle
TR 38 – 70 / 50



Base Spindle
TR 38 – 70 / 50

ST 100 Stacking Tower

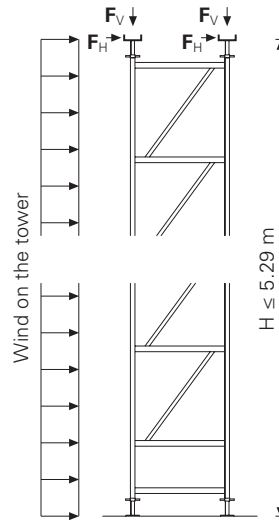
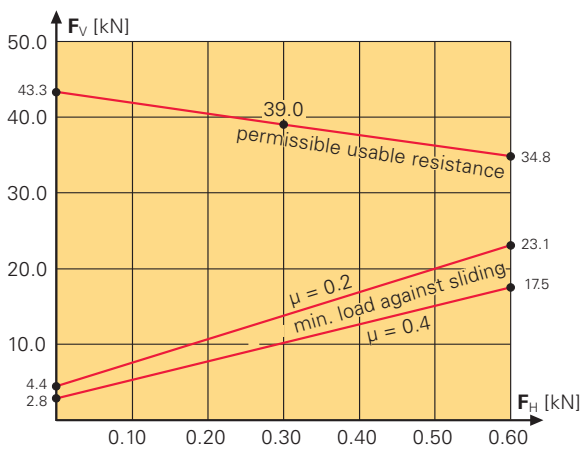
Free standing, with Crosshead Spindle

Application Conditions (D5)

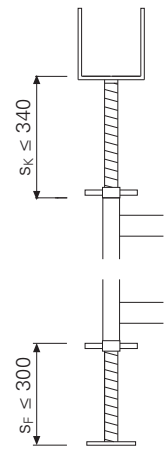
- free standing
- with wind
- with diagonal bracing
- $H \leq 5.29$ m

Type Test
No. II B 3-543-236

Perm. leg load



Crosshead Spindle
TR 38 - 70 / 50

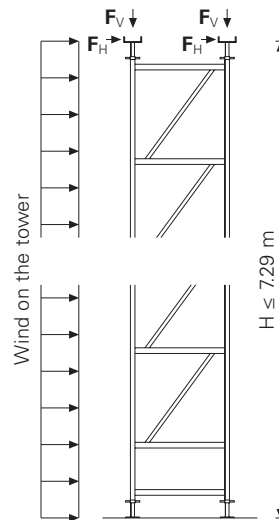
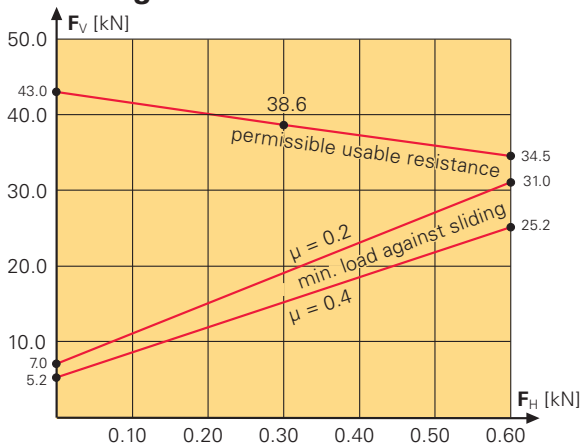


Base Spindle
TR 38 - 70 / 50

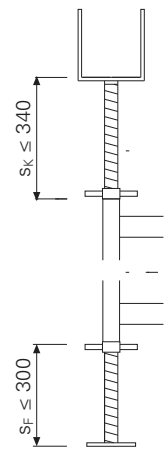
Application Conditions (D6)

- free standing
- with wind
- with diagonal bracing
- $H \leq 7.29$ m

Perm. leg load



Crosshead Spindle
TR 38 - 70 / 50



Base Spindle
TR 38 - 70 / 50

ST 100 Stacking Tower

Restrained at the top, with Crosshead Spindle

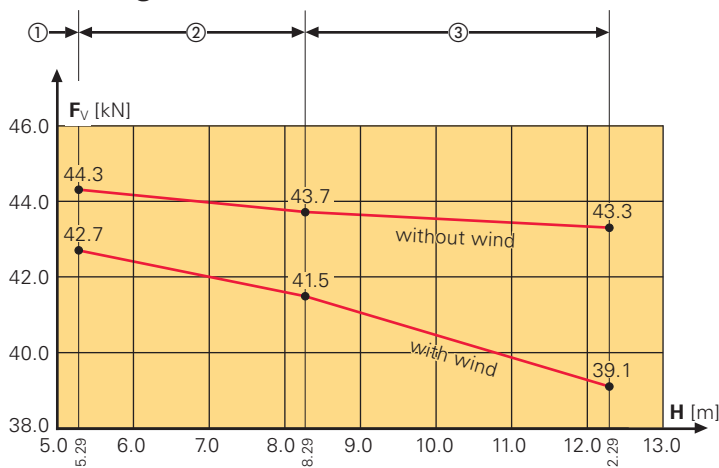
Application Conditions (D7)

- restrained at the top
- with/without wind
- ① $H \leq 5.29$ m 1 diagonal brace at the top and bottom
- ② 5.29 m $< H \leq 8.29$ m 2 diagonal braces at the top and bottom
- ③ 8.29 m $< H \leq 12.29$ m 3 diagonal braces at the top and bottom with additional cross strut at approx. $H/2$

Type Test
No. II B 3-543-236

③ **43.3 kN / leg**
without wind
39.1 kN / leg
with wind

Perm. leg load



① **44.3 kN / leg**
without wind
42.7 kN / leg
with wind

② **43.7 kN / leg**
without wind
41.5 kN / leg
with wind

H ≤ 5.29 m:
1 diagonal brace at the top and bottom.

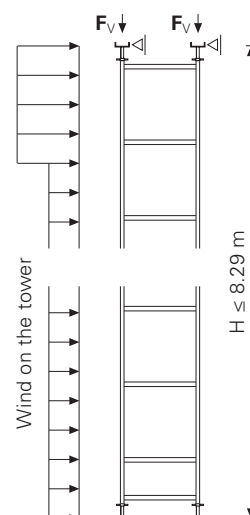
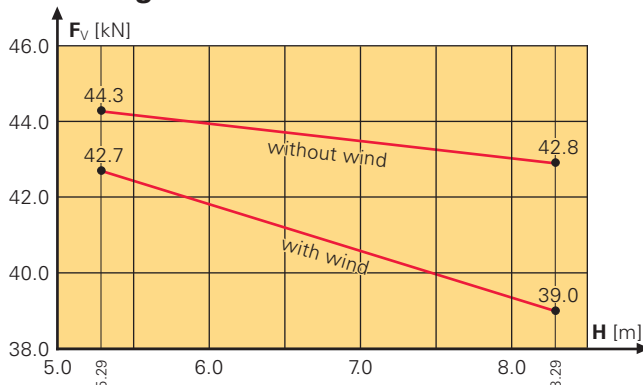
H 5.29 m – 8.29 m:
2 diagonal braces at the top and bottom.

H 8.29 m – 12.29 m:
3 diagonal braces at the top and bottom. Additional horizontal cross strut at $H/2$.

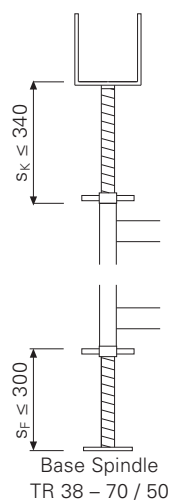
Application Conditions (D8)

- restrained at the top
- without diagonal bracing
- with/without wind
- $H \leq 8.29$ m

Perm. leg load



Crosshead Spindle
TR 38 – 70 / 50



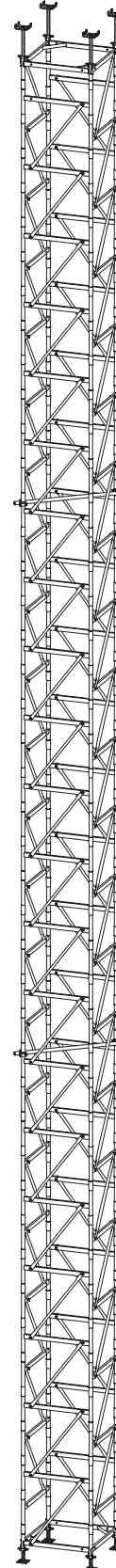
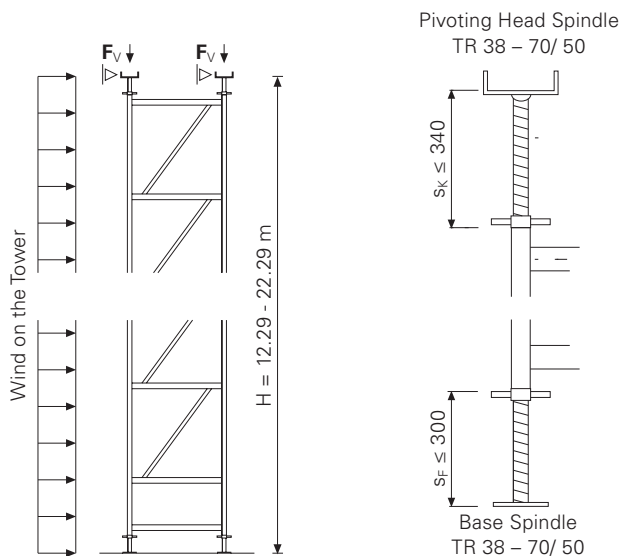
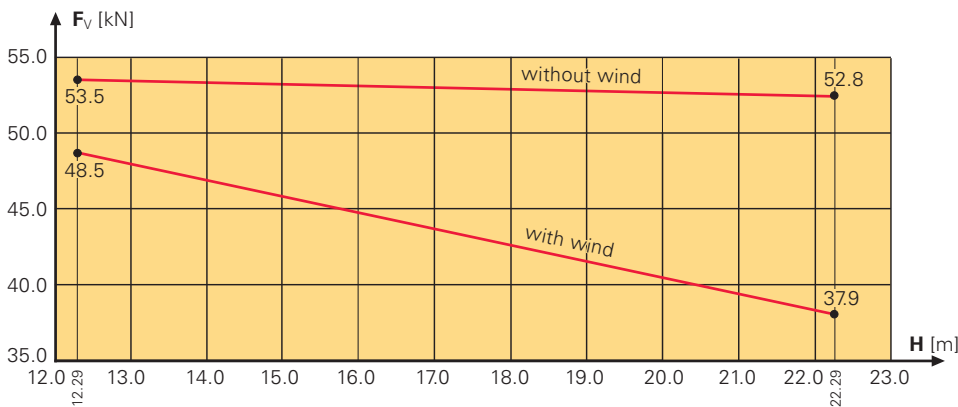
ST 100 Stacking Tower

Restrained at the Top. $12.29 \text{ m} \leq H \leq 22.29 \text{ m}$.
with Pivoting Head Spindle

Supplement for (D3)

- Restrained at the top
- with/without Wind
- with diagonal bracing all around
- 2 horizontal cross struts at every H/3

Perm. Leg Load



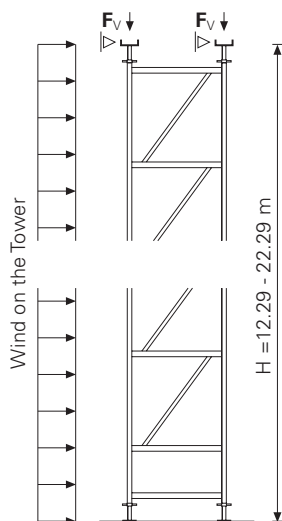
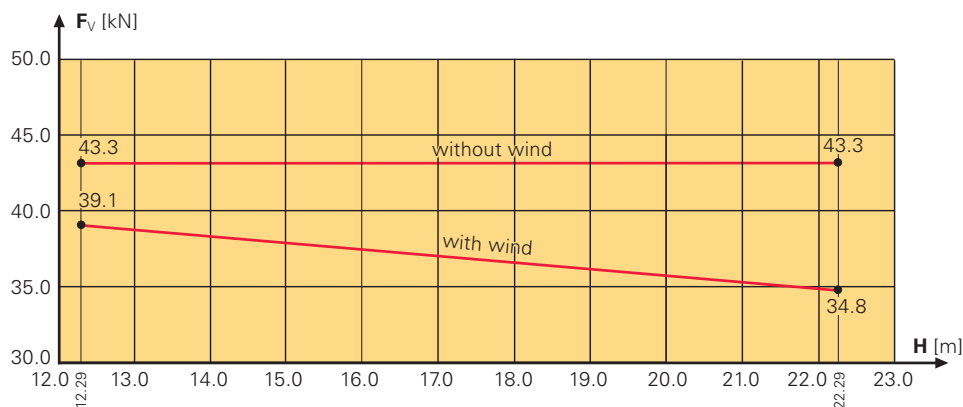
ST 100 Stacking Tower

Restrained at the Top. $12.29 \text{ m} \leq H \leq 22.29 \text{ m}$.
with Crosshead Spindle

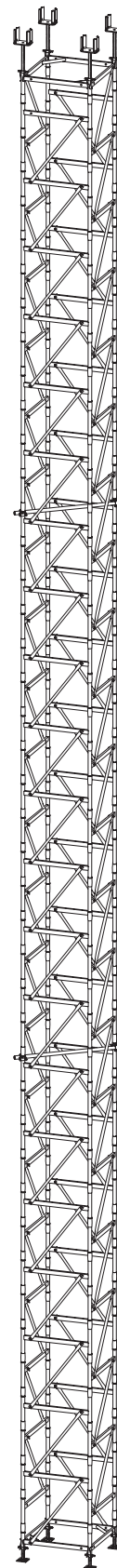
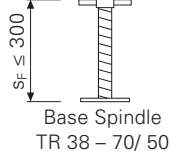
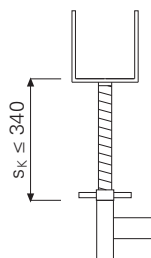
Supplement for (D7)

- Restrained at the top
- with/without Wind
- with diagonal bracing all around
- 2 horizontal cross struts at every H/3

Perm. leg load



Crosshead Spindle
TR 38 - 70/ 50

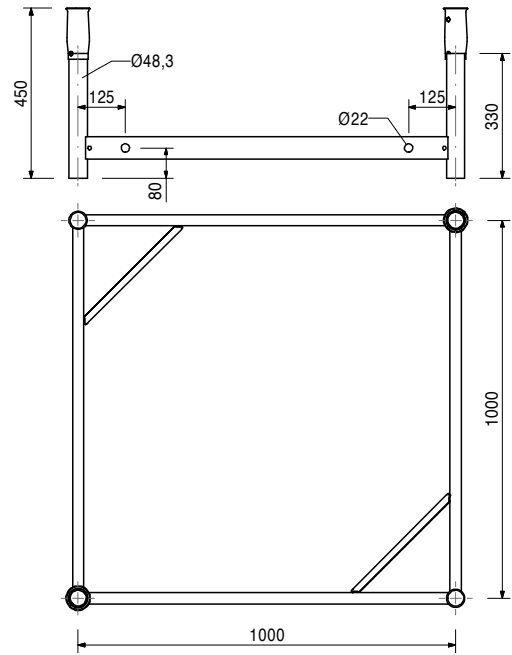
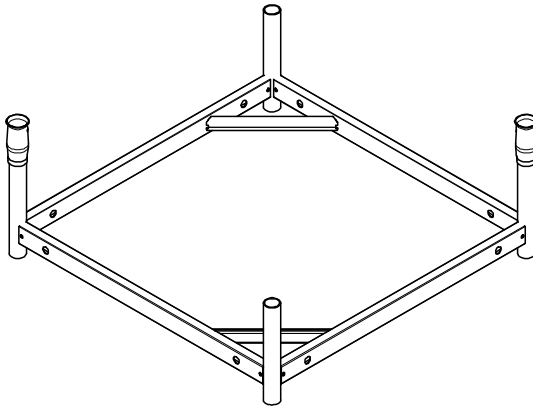


ST 100 Stacking Tower



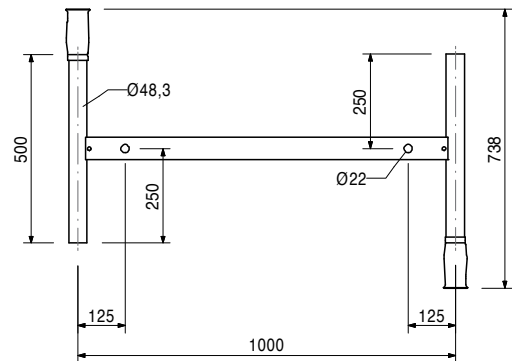
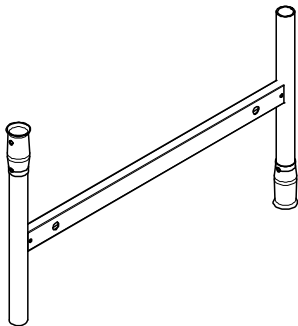
Item no.	Weight kg
019900	16,600

Base Frame ST 100, galv.
Base- and Headframe for ST 100 Stacking Tower.



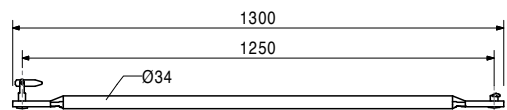
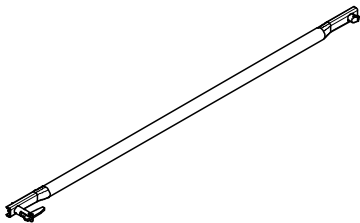
019910	6,820
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Stacking Frame ST 100, galv.
Stacking frame for St100.
4 required per metre rise.



019940	2,290
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Diagonal Brace ST 100, galv.
Diagonal for Stacking Tower ST 100.
The number required depends on the static system.



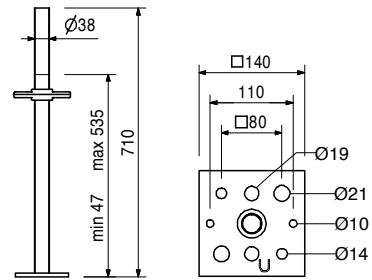
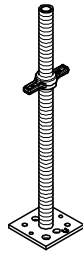
ST 100 Stacking Tower



Item no.	Weight kg
019780	5,250

Base Spindle TR 38-70/50
For more heavily loaded shoring.

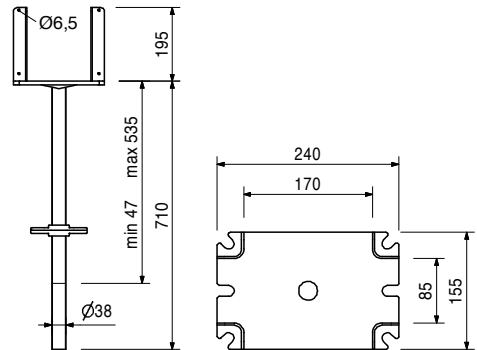
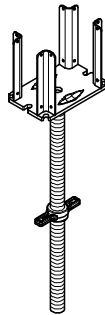
Note
With captive swivel nut.



019950	7,780
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Crosshead Spindle Tr 38-70/50
Head spindle providing stable support for one or two GT 24 or VT 20 girders.

Note
With captive swivel nut.



Accessories

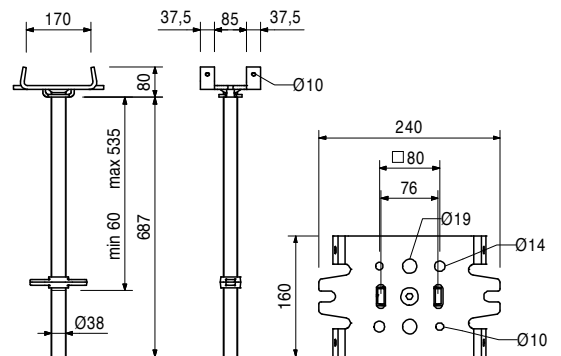
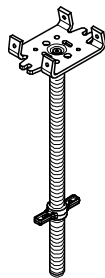
028590	0,568
--------	-------

Tension Strap, 16-25, galv.

116081	7,040
--------	-------

Adjustable Crosshead Spindle-2 TR 38-70/50
Maximum slope of the head plate tilting in any direction by 4.4 %.

Note
With anti-twist device and captive swivel nut.



Accessories

028590	0,568
018300	0,564

Tension Strap, 16-25, galv.
Cross Strap, galv.

ST 100 Stacking Tower

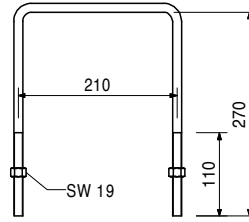
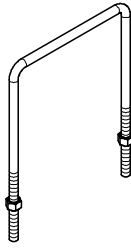


Item no.	Weight kg
028590	0,568

Tension Strap, 16-25, galv.

For assembly of 2 x Girders GT 24 or VT 20 or VT 20 onto Crosshead and Adjustable Crosshead Spindle TR 38.

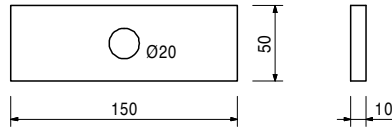
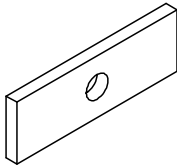
Note
Wrench size SW 19.



018300	0,564
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Cross Strap, galv.

For fixing Steel Waler SRZ and SRU on a Adjustable Crosshead Spindle TR 38.



018350	0,310
--------	-------

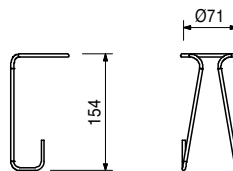
Accessories

Bolt ISO 4016 M16 x 160-4.6 MU, galv.

019800	0,063
--------	-------

Safety Strap Spindle ST 100

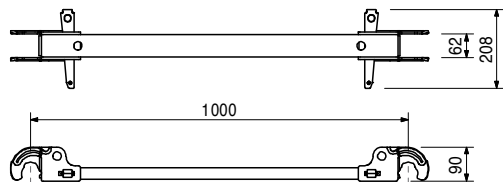
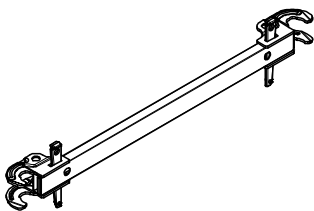
To secure spindles into the frames when moving with the crane.



019920	6,180
--------	-------

End Waler ST 100, galv.

To brace the End Frames ST100.



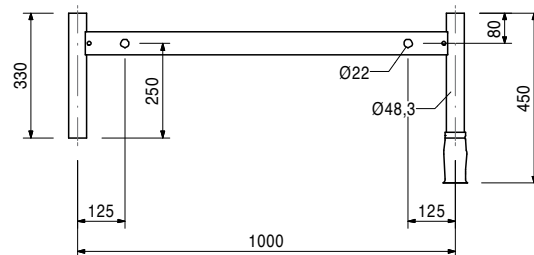
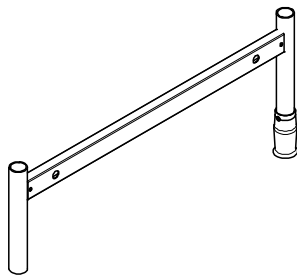
ST 100 Stacking Tower



Item no.	Weight kg
019930	5,260

End Frame ST 100, galv.

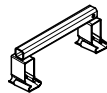
As alternative for the Base Frame ST 100. In combination with the End Waler ST 100. 2 pieces per waler line.



019810	1,010
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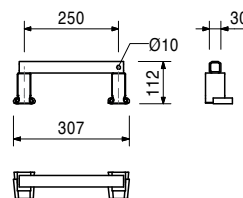
Connector ST 100, galv.

For connecting additional legs to the ST 100. Required where heavy point loads are to be supported.



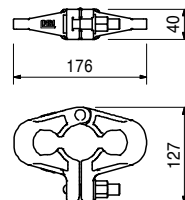
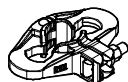
Note

2 per additional frame and metre rise.



116306	1,680
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Rosett Coupler UEV

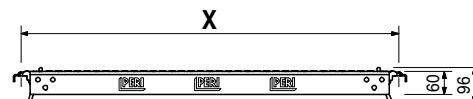
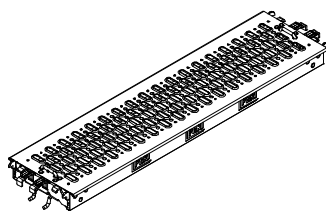


106092	6,950
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Industrial Deck Steel UDI 25 x 100

Mounted on Ledgers UH.

X	perm. p [kN/m ²]	max. p [kN/m ²]
1000	6,0	20,0



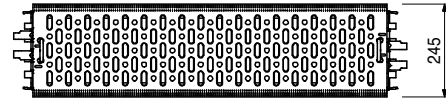
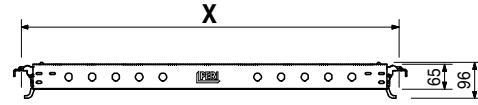
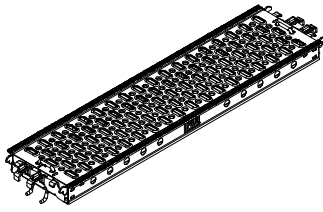
ST 100 Stacking Tower



Item no.	Weight kg
124118	6,550

Industrial Deck Steel UDG 25 x 100
Mounted on Ledgers UH.

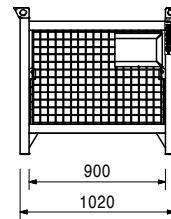
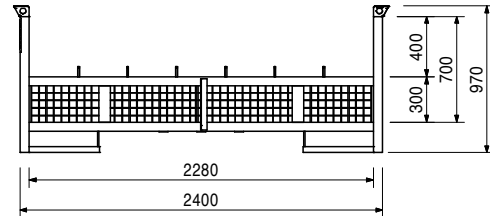
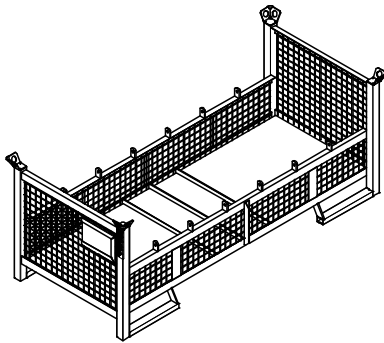
X	perm. p [kN/m ²]	max. p [kN/m ²]
1000	3,0	



065050	129,000
--------	---------

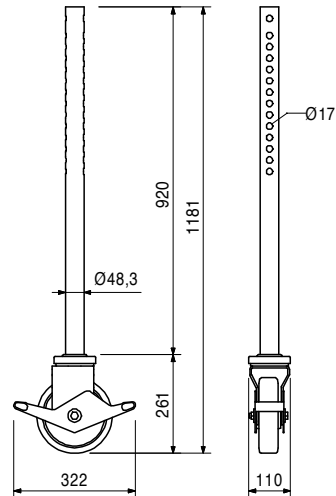
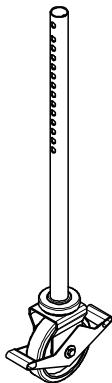
Pallet ST 100-2, galv.
For stacking and transportation of ST 100 Stacking Tower components. Capacity: 84 Stacking Frames + Base- and Head Spindles + Diagonal Braces.

Safety Instructions
Load-bearing capacity 1,5 t
Follow Instructions for Use!



116176	15,000
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Transportation Wheel UEW
For inserting in Connection Transportation Wheel UER (for Rosett) and Transportation Wheel ST 100.



Accessories

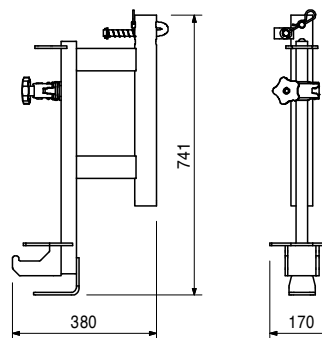
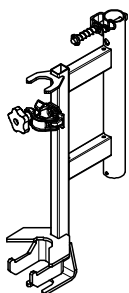
116193	5,150
116800	8,100

Connection Transportation Wheel UER
Connection Transportation Wheel ST 100

ST 100 Stacking Tower

Item no.	Weight kg
116800	8,100

Connection Transportation Wheel ST 100



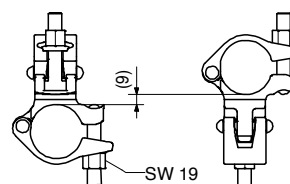
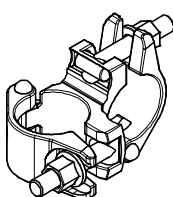
017020	1,120
--------	-------

Standard Coupling NK 48/48, galv.

For scaffold tubes \varnothing 48 mm.

Note

Wrench size SW 19.



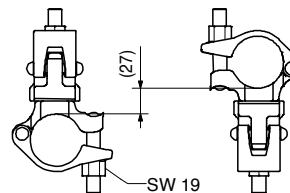
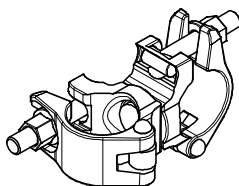
017010	1,400
--------	-------

Swivel Coupling DK 48/48, galv.

For scaffold tubes \varnothing 48 mm.

Note

Wrench size SW 19.



026415	3,550
026417	0,000
026411	3,550
026412	7,100
026413	10,650
026414	14,200
026419	17,750
026418	21,600

Scaffold Tubes Steel \varnothing 48.3 x 3.2

Scaffold Tube Steel \varnothing 48.3 x 3.2, Spec. Length

Cutting Costs for Scaffold Tubes

Scaffold Tube Steel \varnothing 48.3 x 3.2, l = 1.0 m

Scaffold Tube Steel \varnothing 48.3 x 3.2, l = 2.0 m

Scaffold Tube Steel \varnothing 48.3 x 3.2, l = 3.0 m

Scaffold Tube Steel \varnothing 48.3 x 3.2, l = 4.0 m

Scaffold Tube Steel \varnothing 48.3 x 3.2, l = 5.0 m

Scaffold Tube Steel \varnothing 48.3 x 3.2, l = 6.0 m

L

1000

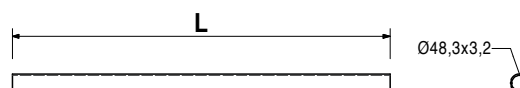
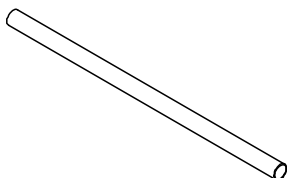
2000

3000

4000

5000

6000





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