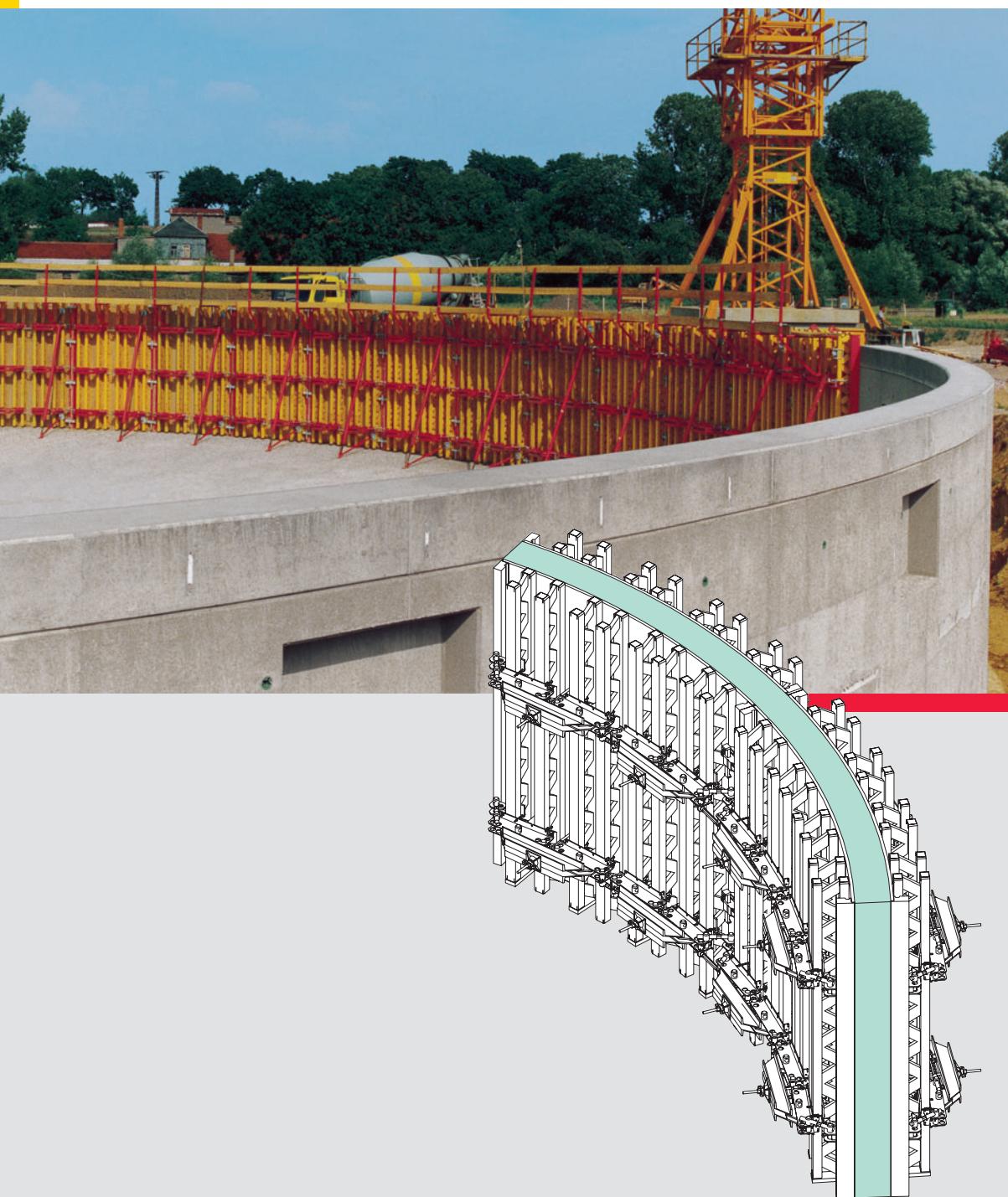


RUNDFLEX

Adjustable circular formwork
for radii greater than 1.00 m



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Important Notes:

Without exception, all current safety regulations must be observed in those countries where our products are used.

The illustrations in this brochure are photographs of real site situations. Safety or formwork anchor details are therefore not to be taken as a definitive guide to the way the equipment is to be used.

Safety instructions and load specifications are to be strictly observed at all times. Separate structural calculations are required for any deviations from the standard design data.

The information contained herein is subject to technical changes in the interests of progress. Errors and typographical mistakes reserved.

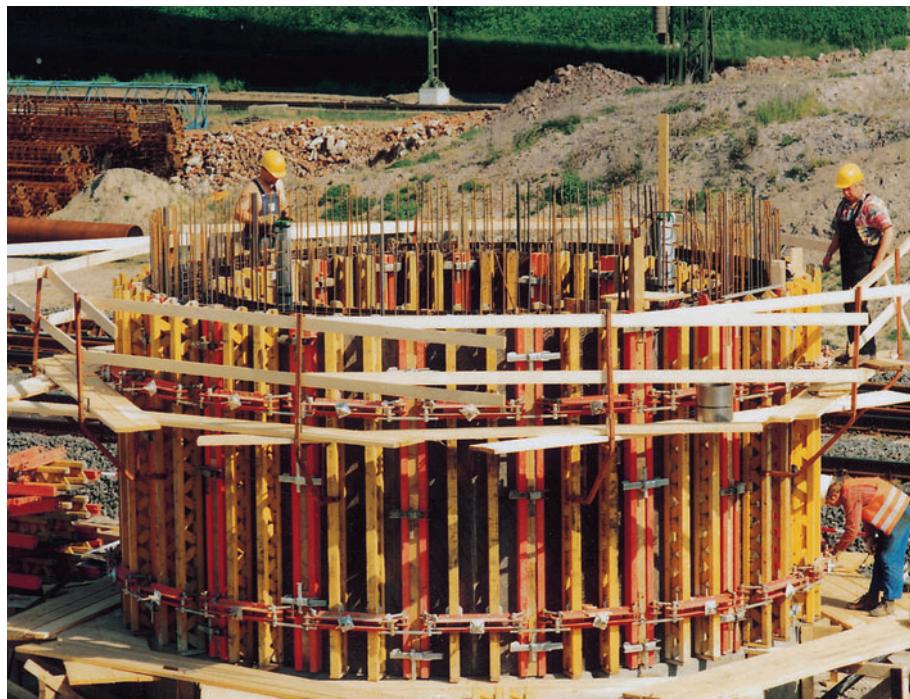
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Which circular formwork should be used? PERI offers different systems

RUNDFLEX for radii more than 1.00 m

- Pre-assembled elements.
- Adaptable to all radii.
- Modular system with tailored panel heights and widths.



GRV circular formwork without ties

- Functions with closed formwork rings without ties.
- Waler positions carry tension and compression forces.
- Spindle waler for compensations.
- Cost-effective special solutions.



VARIO GT 24 Girder Wall Formwork

- Project-related element assembly i.e. panels are customised with regard to radius, concreting heights and transportation widths, and assembled according to jobsite requirements.
- Cost-effective alternative for unchanging radii and longer construction projects.



MAXIMO, TRIO, DOMINO Panel Formwork

- Polygonal circular formwork with standard panels.
- Also usable for smaller radii.



Special Steel Formwork

- For high utilisation rates and unchanging radii.



RUNDFLEX

Forming circular walls with a radius of more than 1.00 m without time-consuming dismantling and reassembly of panels



For the construction of sewage plants, spiral ramps for multi-storey car parks, oriels, silos and other circular structures, many different curvature types are required.

With fixed radii formwork panels, low utilisation rates are standard. Assembly, modifications or reassembly of the panels thus determine the amount of materials required as well as the costs involved.

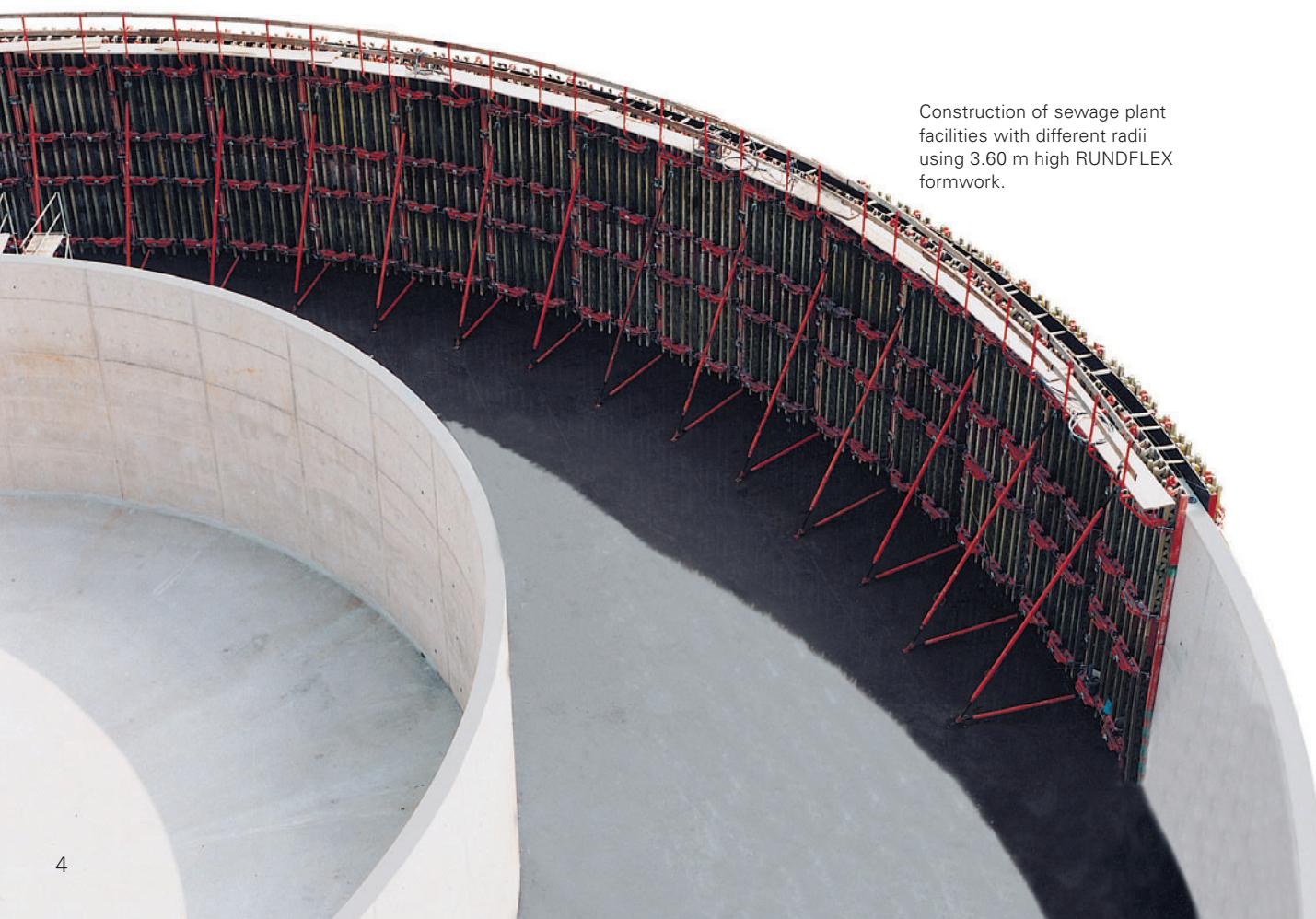
PERI RUNDFLEX solves this problem through standard panels and without any time-consuming unit modifications.

Simple radii adjustment

The pre-assembled elements can be quickly adapted to changes in the radii with minimum of effort allowing frequent use in any location.

The self-cleaning adjusting spindles – and therefore the formwork itself – are adjusted to fit the required curvature by means of a ratchet spanner.

Construction of sewage plant facilities with different radii using 3.60 m high RUNDFLEX formwork.





A pivot bearing for a sewage treatment tank with a radius of 1.10 m formed with RUNDFLEX A 85 and I 72 panels.

Standard RUNDFLEX elements extended to 11.40 m for construction of an administration building in Munich.

High permissible concrete pressure

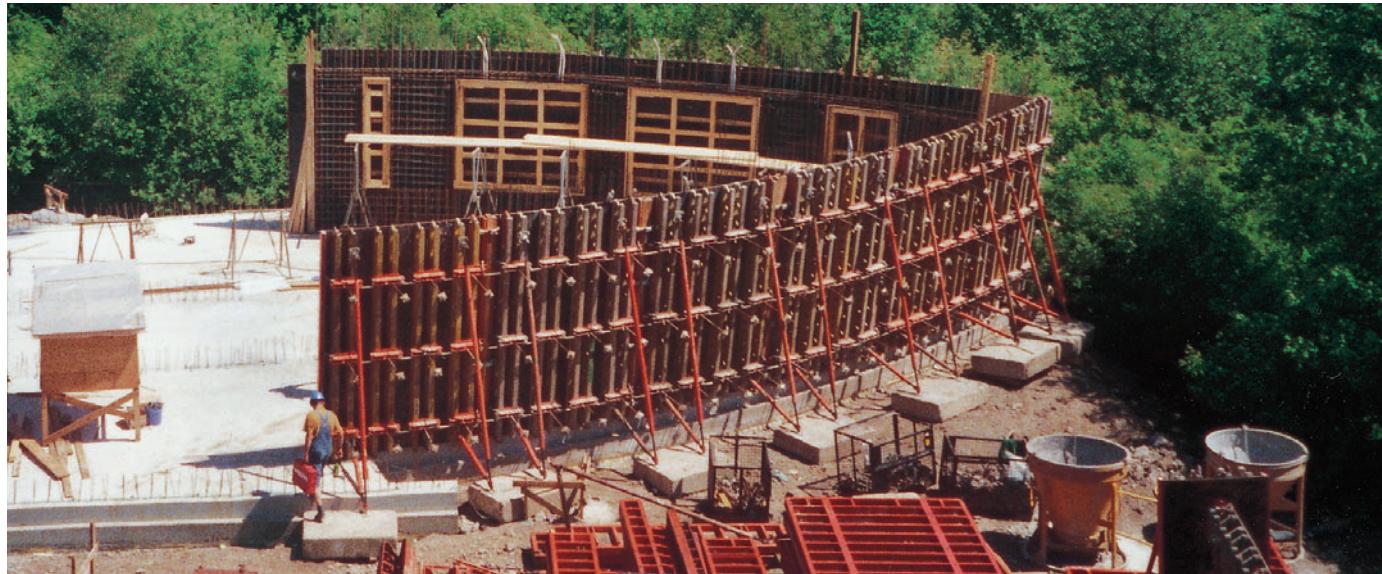
RUNDFLEX is designed for a concrete pressure of 60 kN/m². This allows fast concreting to be carried out.



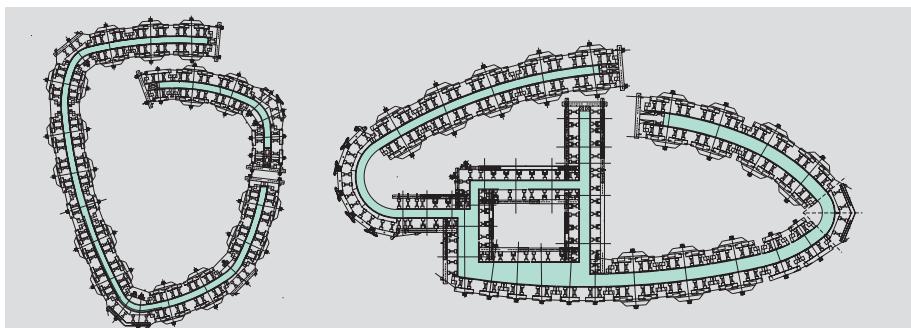
RUNDFLEX panels on KG climbing scaffold for construction of a spiral ramp at a new car dealership.

RUNDFLEX

For complex geometries and special applications



RUNDFLEX for the construction of a hull-shaped guest house. Constantly changing radii could be tackled problem-free.

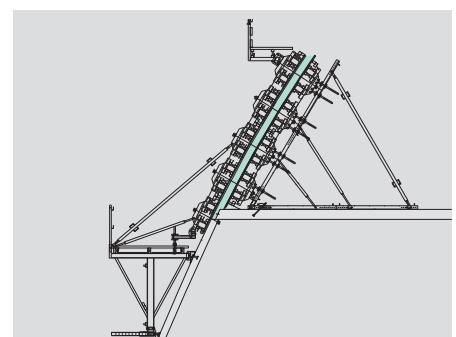


Through the combination of different formwork systems, the complicated ground plan of this office building could also be cost-effectively formed.





"Horizontally" positioned RUNDFLEX for the forming of an arched slab for a culture centre in Berlin.



Spindle core and parapet of a spiral ramp for a multi-storey car park. Simple radii adjustment with the self-cleaning hexagonal spindle.



Elliptical-shaped tunnel portal with RUNDFLEX panels and accessories from the VARIO programme. The problem of constantly changing radii and inclination was solved by means of conically-cut filler timbers.



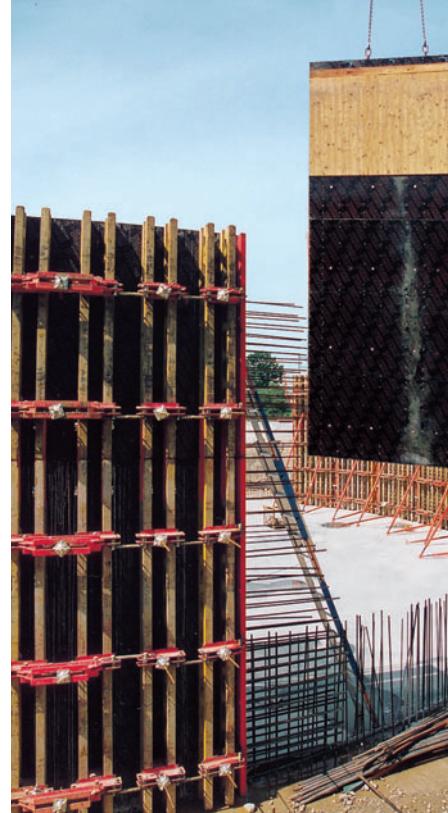
RUNDFLEX

For architectural concrete



Sewage works

6.00 m high, extended RUNDFLEX panels for the construction of a sewage treatment plant. Visibly remaining surfaces on the outer side with double board structure. Watertight tie positions using the DK tie system.



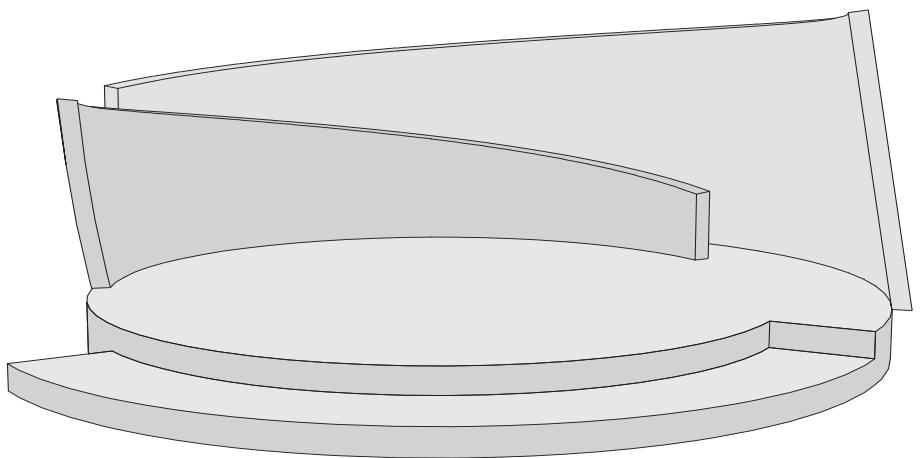
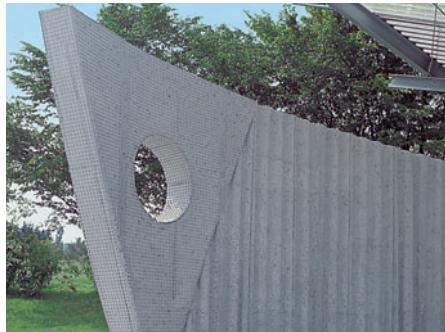
Car Park

Architectural concrete with an orderly tie and joint arrangement was required for this multi-storey car park. On the outer wall, the elements were climbed on FB 180 folding platforms and on the core using KG 180 climbing scaffold.

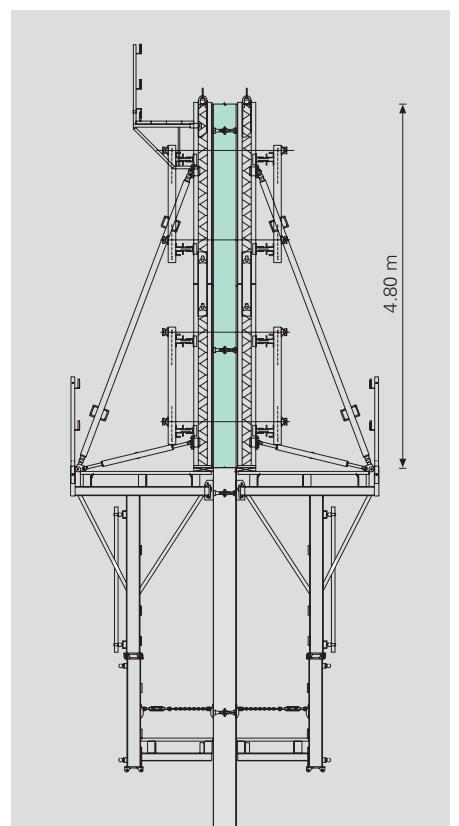
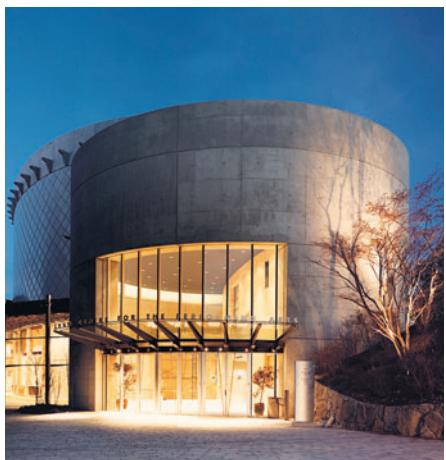


Music pavilion

A geometrically demanding structure included very high requirements concerning the concrete finish. Two opposing walls with radii from 4.62 m up to 6.21 m and heights ranging from 1.10 m to 4.33 m had to be formed. At the same time, the walls were inclined up to 9° inwards and 6° outwards. Conical compensation timbers and the adjustable RUNDFLEX formwork ensured that this challenging task was smoothly carried out.

**Museum**

Impeccably-finished architectural concrete and quick adjustment to the different radii. Additional vertical distribution walers allowed the tie arrangement.

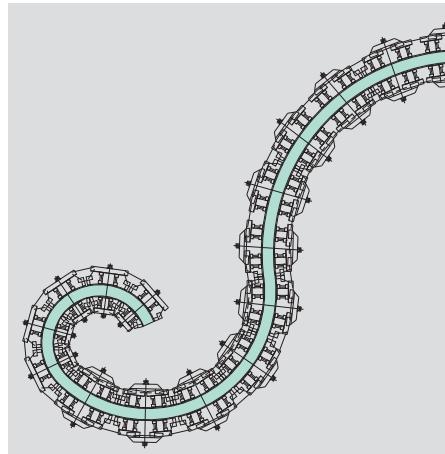


RUNDFLEX

Panels with continuously adjustable radii

PERI RUNDPLEX is available in 3 different panel widths and 6 heights.

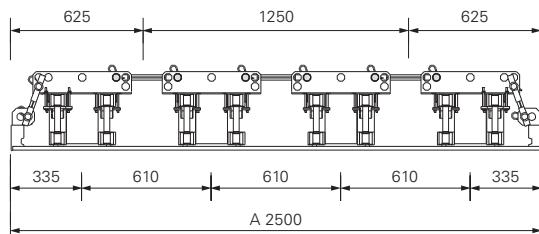
In order to reduce transportation space to a minimum, elements are bundled together at the production facilities in a straight form and then adjusted on the construction site to suit the required radius.



Complicated geometries with constantly changing radii are also quickly and easily formed using RUNDPLEX.

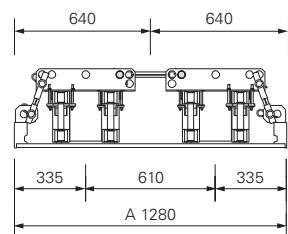
Elements for radii ≥ 4.00 m

Plywood: 21 mm



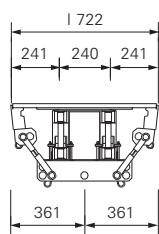
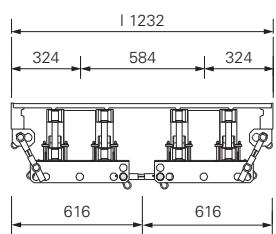
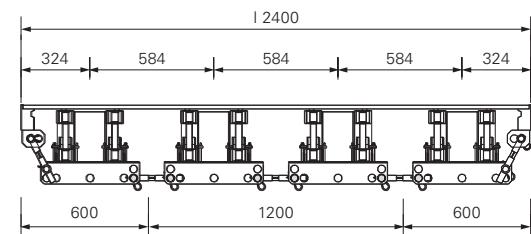
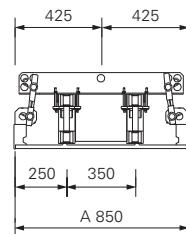
- for radii ≥ 2.50 m

Plywood: 18 mm



- for radii ≥ 1.00 m

Plywood: 2 x 9 mm



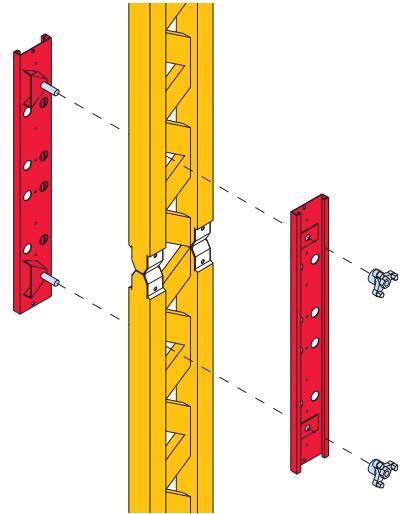
Extensions

PERI RUNDFLEX elements can be extended in 60 cm increments.

The elements can be extended horizontally or vertically. One Extension Splice 24-2 is always fitted to each girder joint.

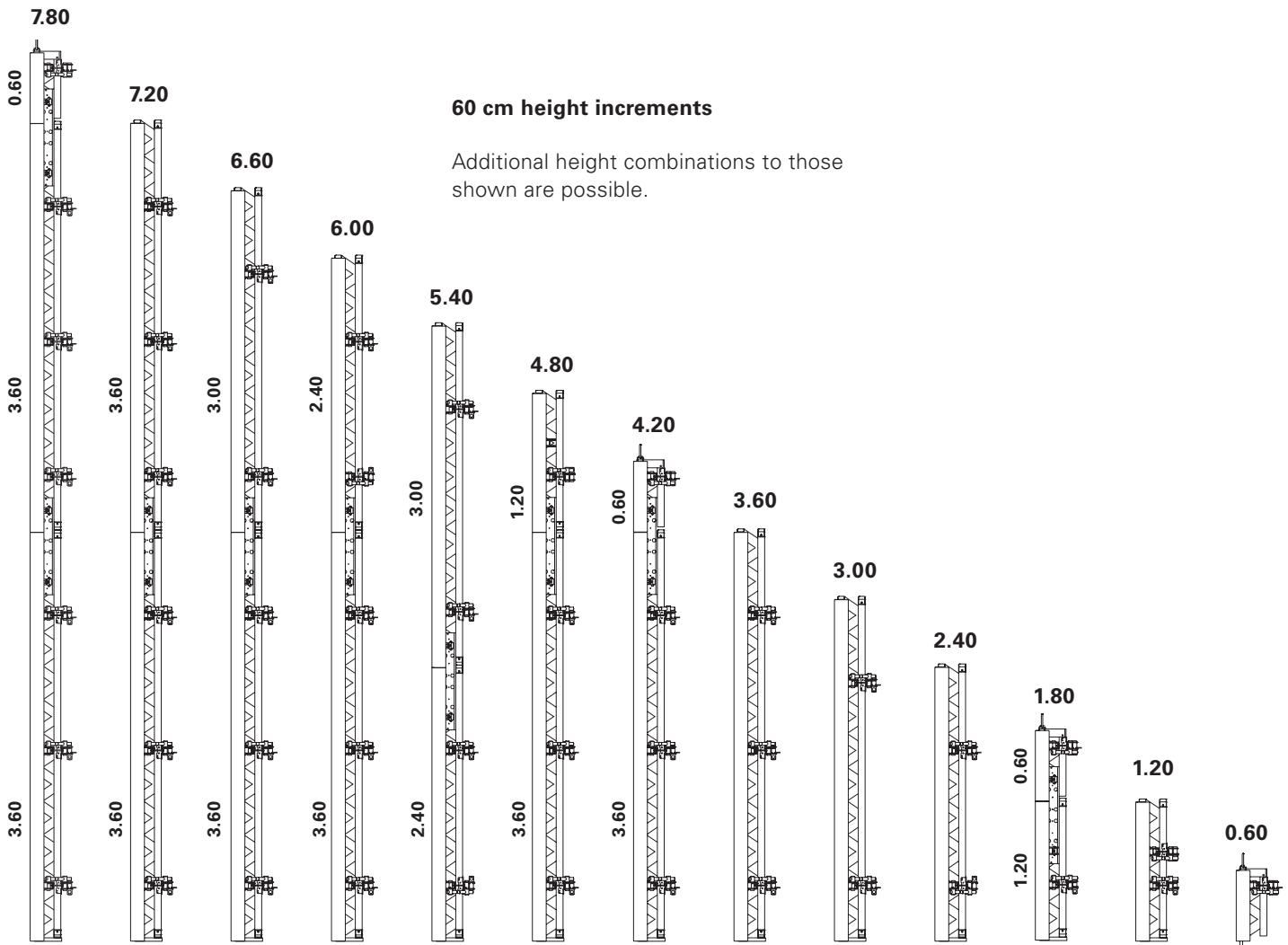
Assembly is carried out on the ground:

- Position the elements.
- Insert splices into the lattice of the girders.
- Tighten three-winged nuts by tapping with a hammer.



Note:

Extended RUNDFLEX panels may only be erected in one piece up to a height of 7.80 m. If transported vertically, higher units can also be moved.



RUNDFLEX

Fast and simple setting of the radii

Always work in pairs in order to achieve an even and uniform curvature quickly.

Radii adjustment basically begins with the spindles in the middle of the panel and then work outwards in a uniform sequence.

Install the adjustable spindles with the yellow chromated parts always facing the same direction.

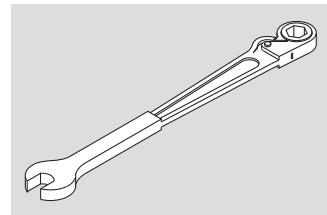
Advantage: faster adjusting procedure due to the same turning direction.

Pre-cut radii templates are available from PERI.



Checking the required curvatures is carried out by placing the radius template on the formwork girders.

The "combi" ratchet spanner is used on the Adjustable Spindle 210 to adjust the edge profiles.

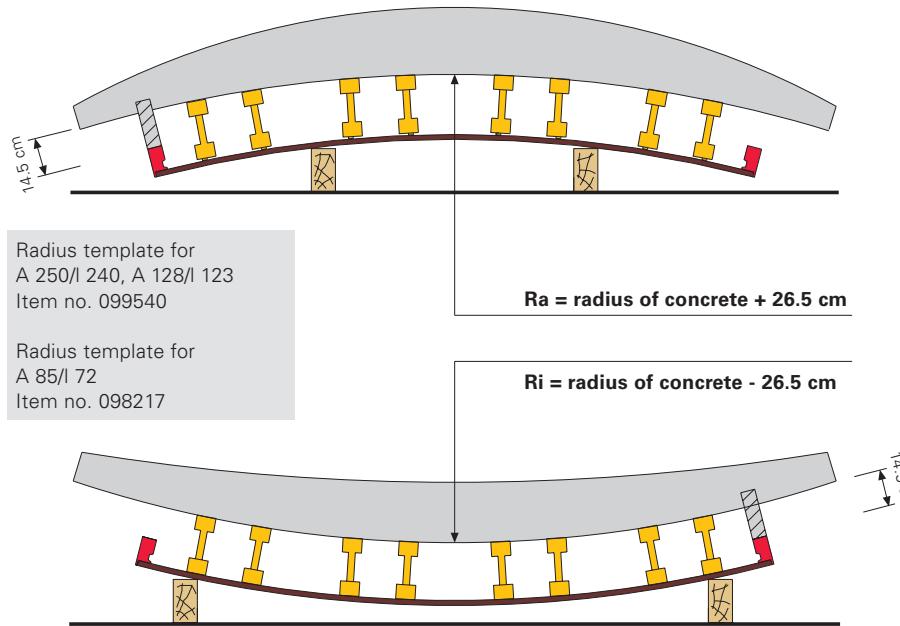


The "combi" ratchet spanner SW 24 (Item no. 021790) for quick adjustment of RUNDFLEX elements.

Guidelines for constructing a radius template

For external formwork

= radius of concrete + 26.5 cm
(for 21 mm plywood thickness and 4 mm formlining strip on GT 24 girders).



For internal formwork

= radius of concrete - 26.5 cm
(for 21 mm plywood thickness and 4 mm formlining strip on GT 24 girders).

Panel connections

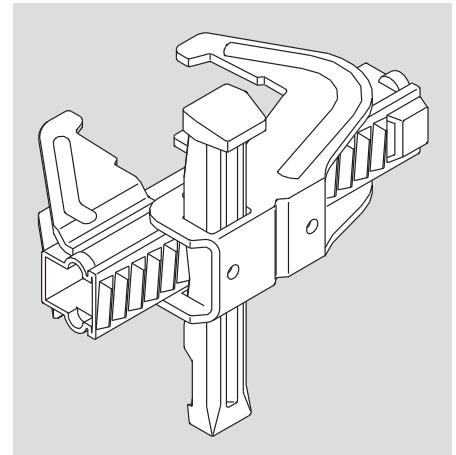
When connecting the elements, make sure that the elements (external and internal) are aligned on their axis.

Place filler timbers, up to a max. 10 cm wide, between the external and internal elements according to design table requirements. It may be necessary to cut compensation walers to a taper for smaller radii.

When using I 72 panels for a radius less than 2.10 m and a wall thickness of 25 cm, Adjusting Spindles 210 must be used on panel joints.



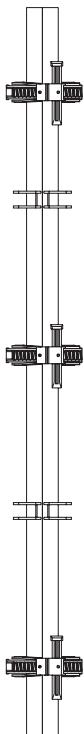
Adjusting Spindles 500 positioned in the T-waler and secured by means of Cotter Pins 5/1.



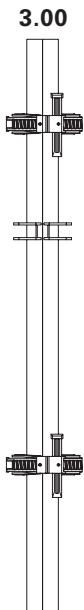
BFD Alignment Coupler
Item no. 023500 for connecting the panels.

Number of required couplers per panel joint

3.60



3.00



2.40



1.20



Note:

The Adjusting Spindle 500 on the panel joint is only required when the panel units are moved.

Note:

For extending the 120 elements, one BFD Alignment Coupler is sufficient.

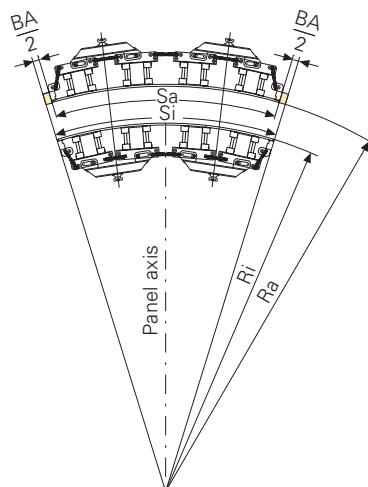
RUNDFLEX

Compensation Timbers

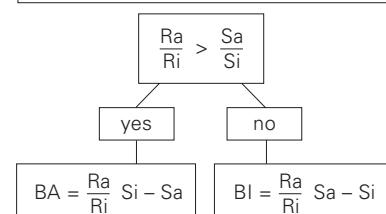
Panels A 250 outside / I 240 inside

Inside Radius [m]	Wall Thickness d [m]				
	0.20	0.25	0.30	0.35	0.40
4.00	33	63	93		
4.20	27	55	84		
4.40	21	48	76		
4.60	16	42	68	94	
4.80	11	36	61	86	
5.00	6	30	54	78	
5.20	2	25	48	72	95
5.40	2	21	43	65	87
5.60	5	16	38	59	81
5.80	8	12	33	54	75
6.00	11	9	29	49	69
6.20	14	5	24	44	63
6.40	16	2	21	39	58
6.60	19	1	17	35	53
6.80	21	4	13	31	49
7.00	23	7	10	27	45
7.20	25	9	7	24	41
7.40	27	12	4	20	37
7.60	29	14	2	17	33
7.80	31	16	1	14	30
8.00	33	18	3	11	26
8.20	34	20	6	9	23
8.40	36	22	8	6	20
8.60	37	24	10	4	18
8.80	39	25	12	1	15
9.00	40	27	14	1	12
9.20	41	28	16	3	10
9.40	43	30	17	5	8
9.60	44	31	19	7	5
9.80	45	33	21	9	3
10.00	46	34	22	10	1
10.50	48	37	26	15	4
11.00	51	40	29	18	8

Inside Radius [m]	Wall Thickness d [m]				
	0.20	0.25	0.30	0.35	0.40
11.50	53	42	32	22	12
12.00	55	45	35	25	15
12.50	57	47	37	28	18
13.00	58	49	40	31	22
13.50	60	51	42	33	24
14.00	61	52	44	35	27
14.50	62	54	46	38	29
15.00	64	56	48	40	32
15.50	65	57	49	42	34
16.00	66	58	51	43	36
16.50	67	60	52	45	38
17.00	68	61	54	47	40
17.50	69	62	55	48	41
18.00	70	63	56	49	43
18.50	70	64	57	51	44
19.00	71	65	58	52	46
19.50	72	66	59	53	47
20.00	73	67	60	54	48



for $\frac{Ra}{Ri} = \frac{Sa}{Si}$ is
no compensation required



BA = Compensation timber width outside [mm]

BI = Compensation timber width inside [mm]

Compensation Timbers

Panels A 128 outside / I 123 inside

Inside Radius [m]	Wall Thickness d [m]				
	0.20	0.25	0.30	0.35	0.40
2.50	60	85			
2.60	56	79			
2.70	52	75	98		
2.80	48	70	92		
2.90	45	66	88		
3.00	42	62	83		
3.20	36	55	75	94	
3.40	31	49	68	86	
3.60	27	44	61	78	95
3.80	23	39	55	72	88
4.00	19	35	50	66	81
4.20	16	31	45	60	75
4.40	13	27	41	55	69
4.60	11	24	37	51	64
4.80	8	21	34	47	59
5.00	6	18	30	43	55
5.20	4	16	27	39	51
5.40	2	13	25	36	48
5.60	0	11	22	33	44
5.80	2	9	20	30	41
6.00	3	7	17	28	38
6.20	4	5	15	25	35
6.40	6	4	13	23	33
6.60	7	2	11	21	30
6.80	8	1	10	19	28
7.00	9	1	8	17	26
7.20	10	2	6	15	24
7.40	11	3	5	13	22
7.60	12	4	4	12	20
7.80	13	5	2	10	18
8.00	14	6	1	9	16
8.20	15	7	0	7	15
8.40	16	8	1	6	13



BA = Compensation timber width outside [mm]



BI = Compensation timber width inside [mm]

Inside Radius [m]	Wall Thickness d [m]				
	0.20	0.25	0.30	0.35	0.40
8.60	16	9	2	5	12
8.80	17	10	3	4	11
9.00	18	11	4	2	9
9.20	18	12	5	1	8
9.40	19	12	6	0	7
9.60	20	13	7	1	6
9.80	20	14	8	2	5
10.00	21	15	9	3	4
10.50	22	16	10	5	1
11.00	23	18	12	7	1
11.50	24	19	14	8	3
12.00	25	20	15	10	5
12.50	26	21	16	11	7
13.00	27	22	17	13	8
13.50	28	23	19	14	10
14.00	28	24	20	15	11
14.50	29	25	21	16	12
15.00	30	26	21	17	13
15.50	30	26	22	18	14
16.00	31	27	23	19	15
16.50	31	28	24	20	16
17.00	32	28	24	21	17
17.50	32	29	25	22	18
18.00	33	29	26	22	19
18.50	33	30	26	23	20
19.00	33	30	27	24	20
19.50	34	31	27	24	21
20.00	34	31	28	25	22

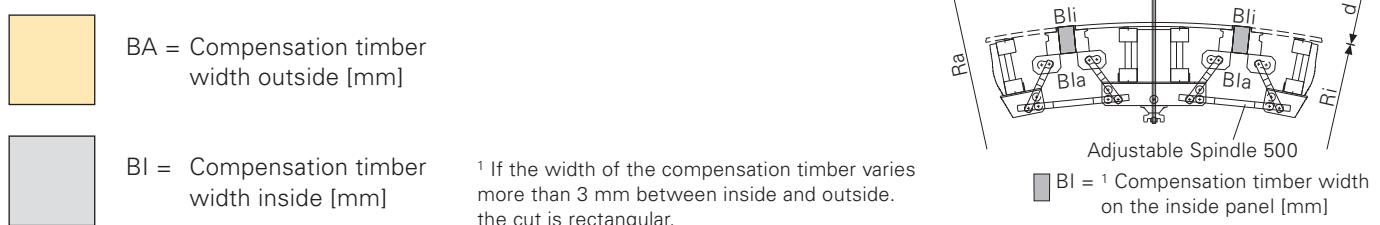
RUNDFLEX

Compensation Timbers

Panels A 85 outside / I 72 inside

Inside Radius Ri [m]	Wall Thickness d [m]				
	0.20	0.25	0.30	0.35	0.40
1.00	BAi BAA	Adjustable Spindle 210 inside	21 57 63 102	93 102	
1.10	BAi BAA		7 40 44	73 79	
1.20	Bli Bla		4 26	56 60	86 93
1.30	Bli Bla		12 14	42 45	69 74 97
1.40	Bli Bla		19 4	29 55 59	81 86
1.50	Bli Bla		26 5	19 43	67 71
1.60	Bli Bla		32 11	9 32	54 58
1.70	Bli Bla		37 17	1 22	44
1.80	Bli Bla		41 23	5 14	34
1.90	Bli Bla		46 28	11 6	25
2.00	Bli Bla		50 32	16 0	18
2.10	Bli Bla		53 50	37 21	6 11
2.20	Bli Bla		56 53	40 25	11 4
2.30	Bli Bla		59 56	44 29	15 1
2.40	Bli Bla		62 59	47 33	19 6
2.50	Bli Bla		64 61	50 36	23 10
2.60	Bli Bla		67 64	53 40	27 14
2.70	Bli Bla		69 66	56 43	30 18
2.80	Bli Bla		71 68	58 45	33 22
2.90	Bli Bla		73 70	60 48	36 25
3.00	Bli Bla		75	62	51 39
3.10	Bli Bla		76	64	53 42
3.20	Bli Bla		78	66	55 44
Adjustable Spindle 500 inside					

Inside Radius Ri [m]	Wall Thickness d [m]				
	0.20	0.25	0.30	0.35	0.40
3.30	BAi BAA	Adjustable Spindle 500 inside	79 68	57	47 36
3.40	BAi BAA		81 70	59	49 39
3.50	Bli Bla		82 71	61	51 41
3.60	Bli Bla		83 73	63	53 43
3.70	Bli Bla		85 74	64	55 45
3.80	Bli Bla		86 76	66	57 47
3.90	Bli Bla		87 77	68	58 49
4.00	Bli Bla		88 78	69	60 51
4.10	Bli Bla		89 80	70	62 53
4.20	Bli Bla		90 81	72	63 55
4.30	Bli Bla		91 82	73	65 56
4.40	Bli Bla		92 83	74	66 58
4.50	Bli Bla		92 84	75	67 59



Safety instructions

When using RUNDFLEX circular formwork, the following points in particular must be taken into account:

When handling the elements, all valid safety regulations must be observed in every case.

Push-Pull Props and Kicker Braces are to be arranged as shown in the following drawing and table. When erecting, two push-pull props must always be attached to the first panel. Subsequent push-pull props according to the table. The Girder Headpiece 24 is used for connecting props to the RUNDFLEX panels, whilst fixing to the ground is carried out with Base Plates and Multi-Monti MMS 20 x 130 Anchor Bolts.

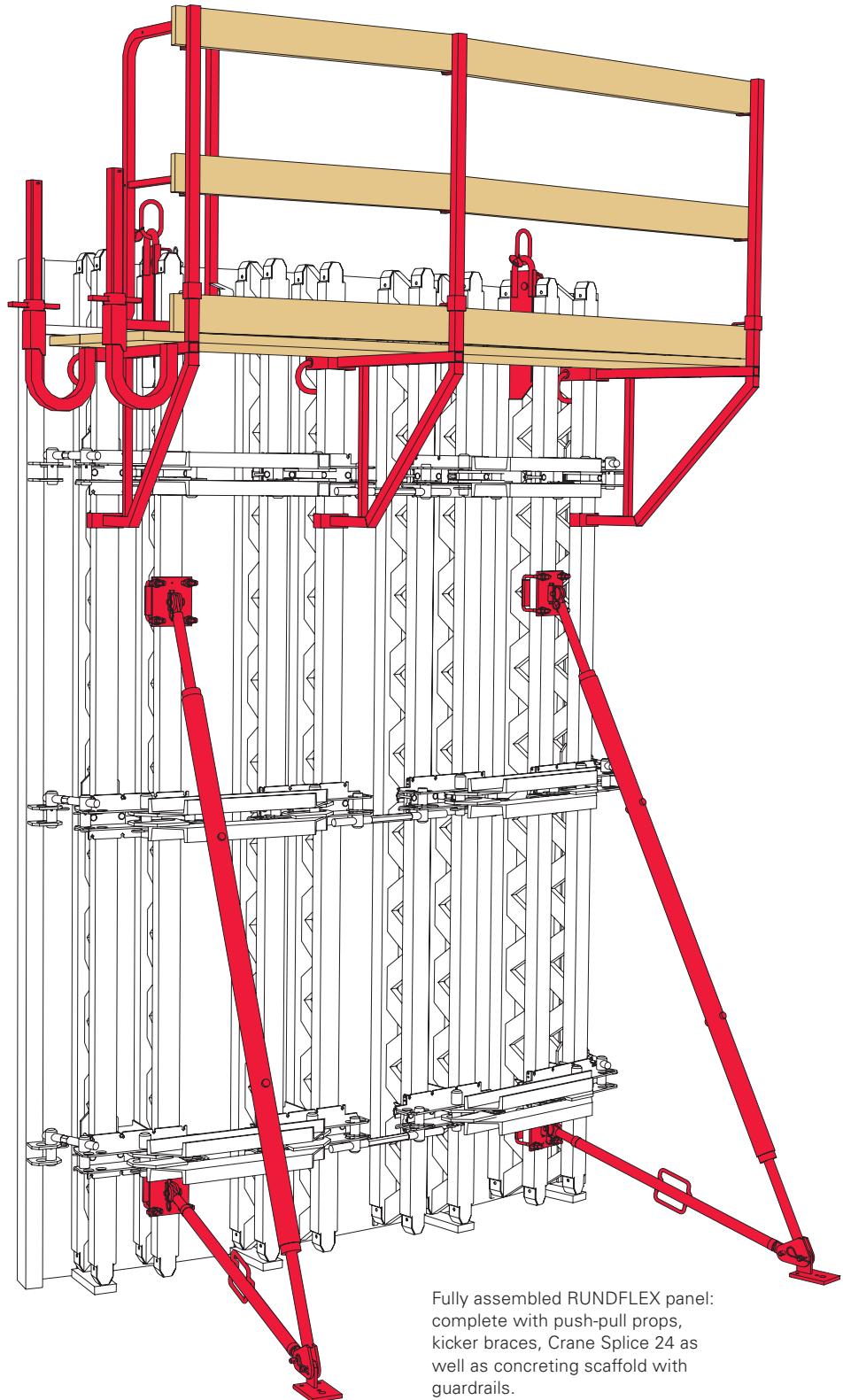
Planking and handrails

for concreting scaffold are to be installed according to DIN 4420. Maximum spacing of Scaffold Bracket GB 80 = 1.25 m with a working load of 150 kg/m². Lateral guardrails are assembled using PERI End Handrail Frames 55 (Item no. 065066). Assembly of the concreting scaffold is carried out on horizontally positioned elements.

The maximum load-bearing capacity of the Crane Splice 24 is 700 kg with a maximum 15° crane sling angle.

Follow the instructions of use for the Crane Splice 24 closely!

Permissible fresh concrete pressure for PERI RUNDFLEX elements is 60 kN/m². When using external vibrators, utilisation guidelines of the respective manufacturer must be observed at all times.



Item no.	Weight kg
021800	131,000
021820	181,000
102856	241,000
021840	339,000
021400	432,000
021880	533,000

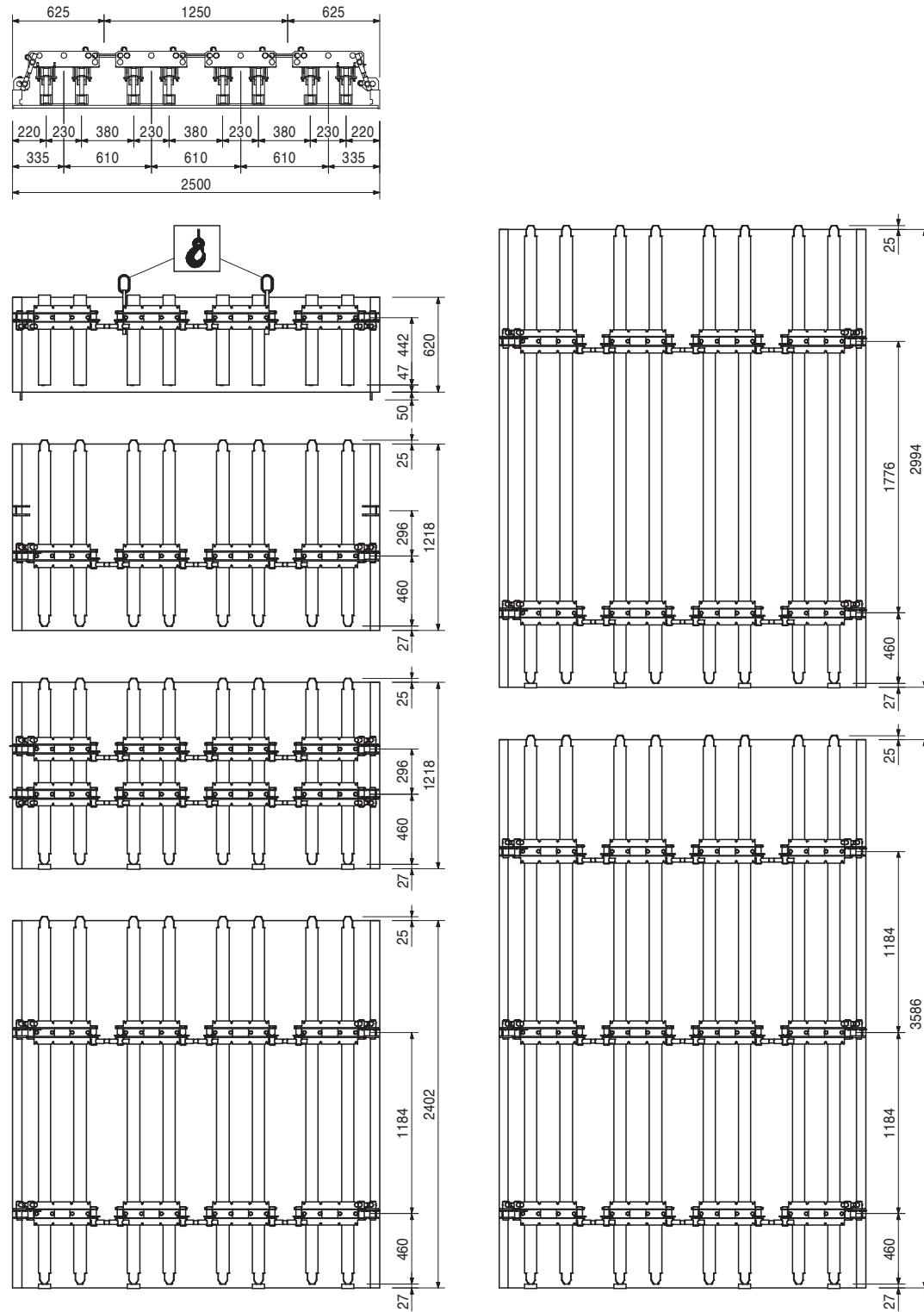
Outside Panels A 250
Outside Panel A 250 x 60
Outside Panel A 250 x 120
Outside Panel A 250 x 120 2R
Outside Panel A 250 x 240
Outside Panel A 250 x 300
Outside Panel A 250 x 360

Ready-to-use formwork unit for circular structures.

Note

Panel without Distribution Waler. Panel A 250 x 60 complete with Crane Eye left and Crane Eye right.

Technical Data

 Minimum radius 4.0 m. Plywood: 21 mm.
 Permissible fresh concrete pressure 60 kN/m².


RUNDFLEX Circular Wall Formwork

PERI

Item no.	Weight kg
----------	-----------

	Inside Panels I 240
021810	127,000
021830	173,000
102855	227,000
021850	343,000
021410	416,000
021890	510,000

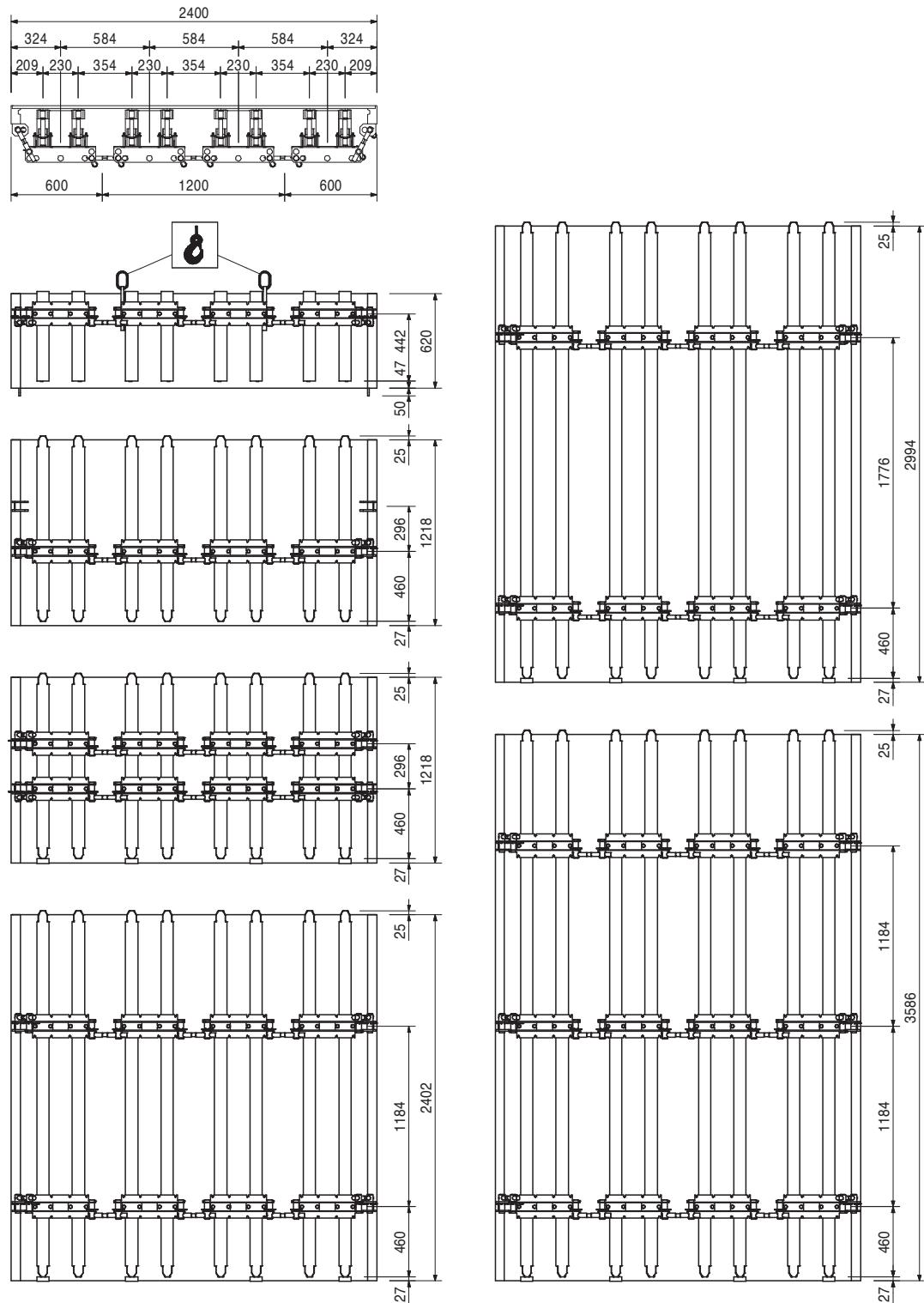
Ready-to-use formwork unit for circular structures.

Note

Panel without Distribution Waler. Panel I 240 x 60 complete with Crane Eye left and Crane Eye right.

Technical Data

Minimum radius 4.0 m. Plywood: 21 mm.
Permissible fresh concrete pressure 60 kN/m².



RUNDFLEX Circular Wall Formwork

PERI

Item no.	Weight kg
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021900	74,500
021920	102,000
102854	134,000
021940	200,000
021420	248,000
021960	298,000

Outside Panels A 128

Outside Panel A 128 x 60

Outside Panel A 128 x 120

Outside Panel A 128 x 120 2R

Outside Panel A 128 x 240

Outside Panel A 128 x 300

Outside Panel A 128 x 360

Note

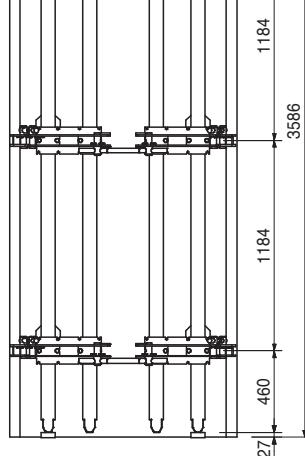
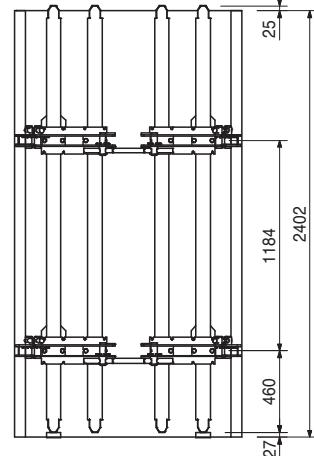
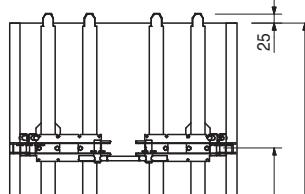
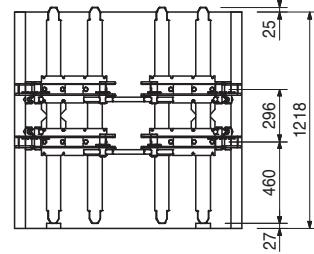
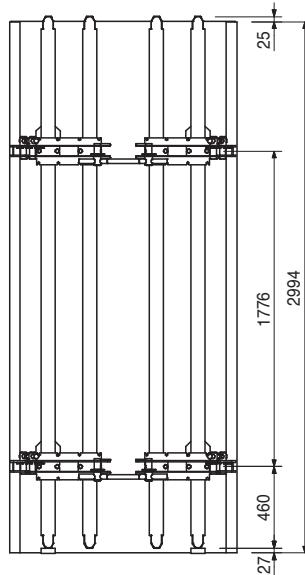
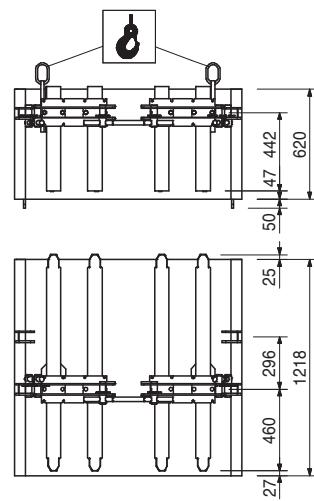
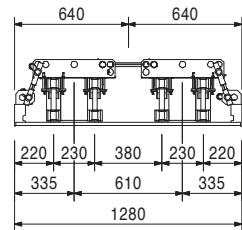
Panel without Distribution Waler. Panel A 128 x 60 complete with Crane Eye left and Crane Eye right.

Technical Data

Minimum radius 2.5 m. Plywood: 18 mm.

Permissible fresh concrete pressure 60 kN/m².

Ready-to-use formwork unit for circular structures.



Item no. Weight kg

Inside Panels I 123	
021910	73,100
021930	97,100
102853	126,000
021950	190,000
021430	239,000
021970	283,000

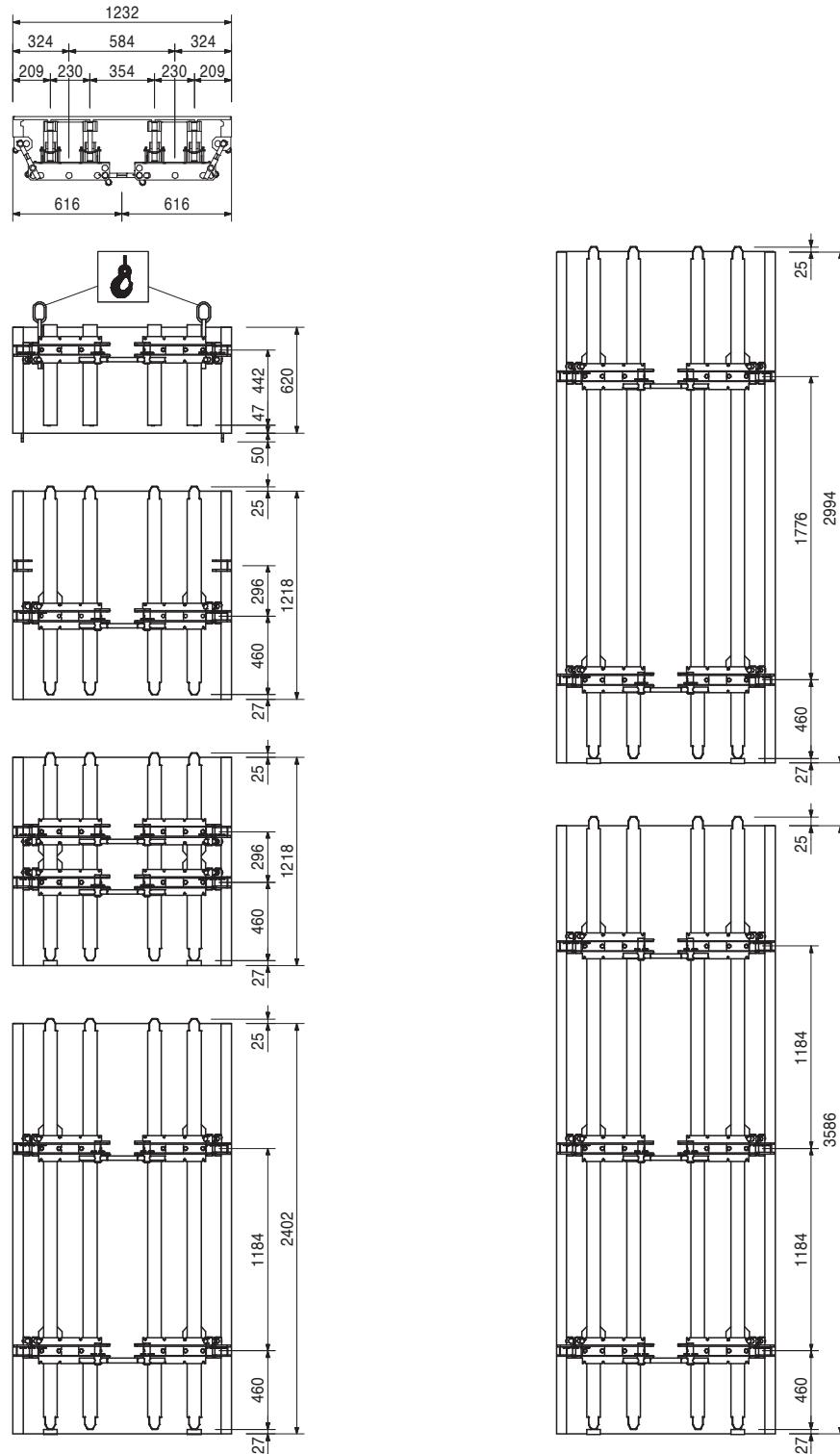
Ready-to-use formwork unit for circular structures.

Note

Panel without Distribution Waler. Panel I 123 x 60 complete with Crane eye left and Crane eye right.

Technical Data

Minimum radius 2.5 m. Plywood: 18 mm.
Permissible fresh concrete pressure 60 kN/m².



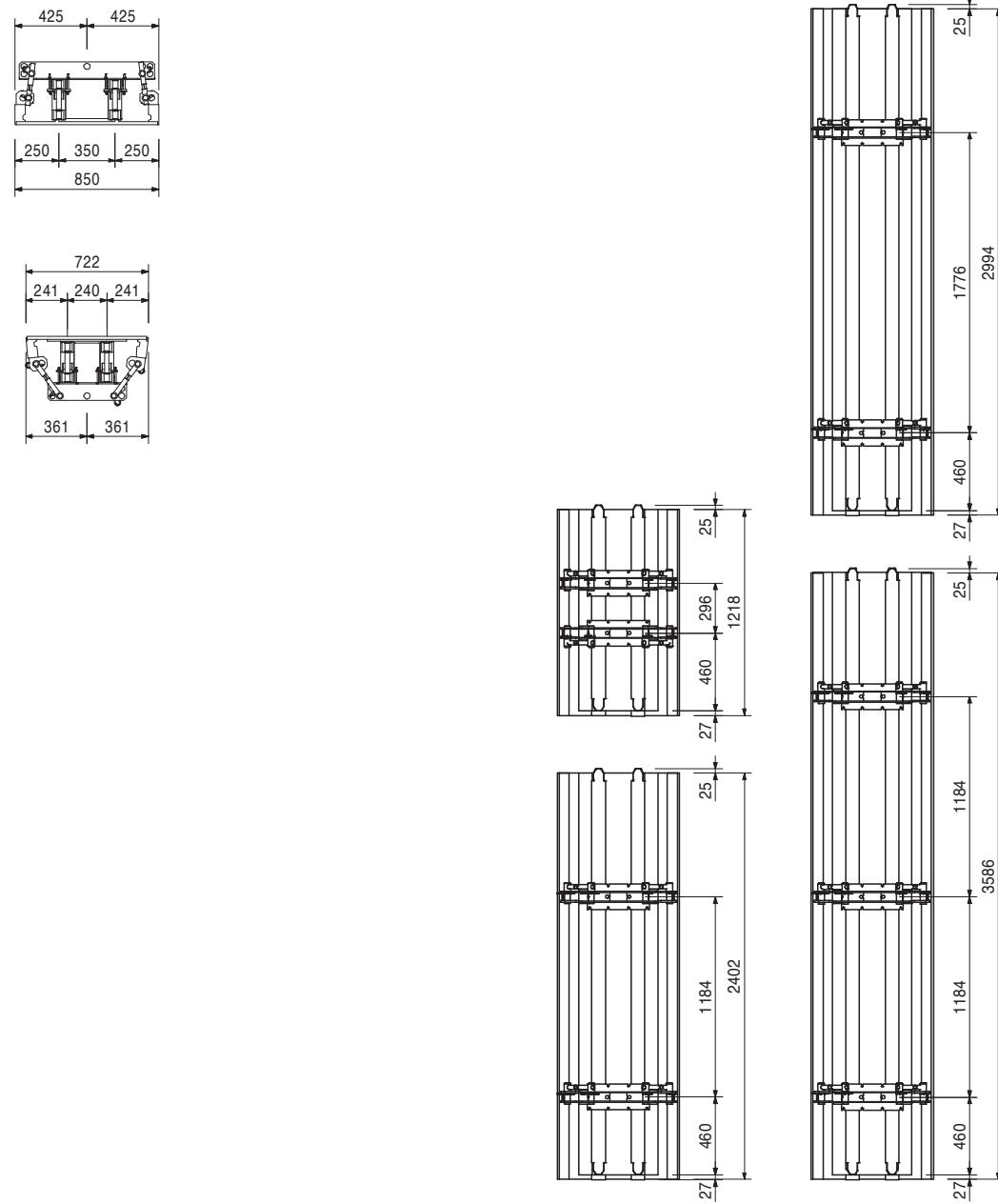
Item no.	Weight kg
----------	-----------

- Outside Panels A 85, Inside Panels I 72**
- Outside Panel A 85 x 120**
- Outside Panel A 85 x 240**
- Outside Panel A 85 x 300**
- Outside Panel A 85 x 360**
- Inside Panel I 72 x 120**
- Inside Panel I 72 x 240**
- Inside Panel I 72 x 300**
- Inside Panel I 72 x 360**

Ready-to-use formwork unit for circular structures.

Technical Data

Minimum radius 1.0 m. Plywood: 2 x 9 mm.
Permissible fresh concrete pressure 60 kN/m².

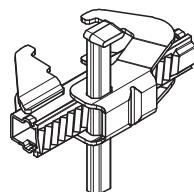


RUNDFLEX Circular Wall Formwork

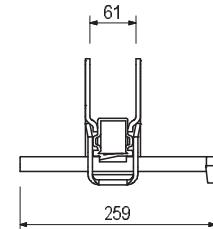
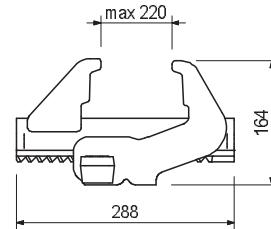
Item no.	Weight kg
023500	4,350

Alignment Coupler BFD, galv.

For all panel connections of MAXIMO, TRIO and RUNDFLEX. Compensations up to 10 cm.


Technical Data

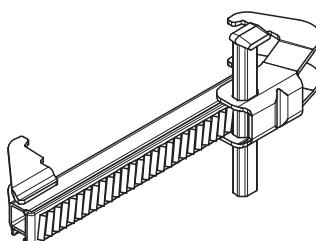
Permissible tension force 20.0 kN.



023940	6,080
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Alignment Coupler 38, galv.

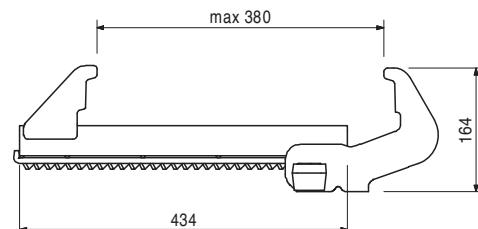
For connecting RUNDFLEX panels.


Note

Compensations up to 26 cm.

Technical Data

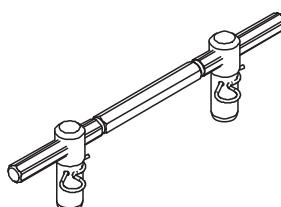
Permissible tension force 20.0 kN.



021620	3,770
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Adjustable Spindle 500, galv.

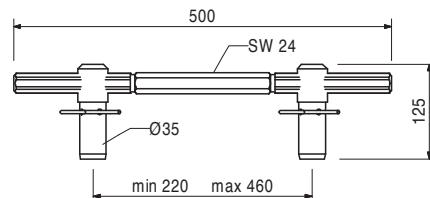
For adjustment of RUNDFLEX outside panels.
For outside and inside panel joints.


Complete with

2 x 022230 Cotter Pin 5/1, galv.

Note

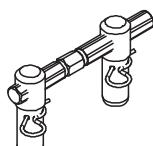
With self-cleaning hexagonal thread.
Spanner size SW 24



021610	2,830
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Adjustable Spindle 210, galv.

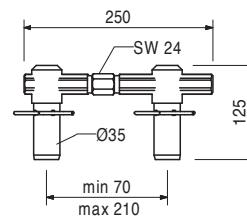
For adjustment of RUNDFLEX inside panels and edge profiles on outside and inside panels.


Complete with

2 x 022230 Cotter Pin 5/1, galv.

Note

With self-cleaning hexagonal thread.
Spanner size SW 24.



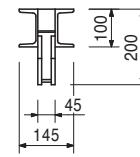
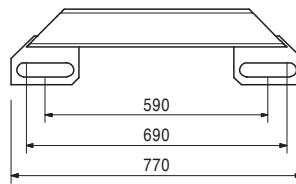
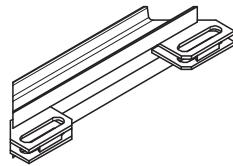
RUNDFLEX Circular Wall Formwork

PERI

Item no.	Weight kg
021630	18,400

Distribution Waler

For transferring tie forces to adjacently-positioned T-walers.



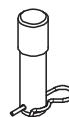
Accessories

021640	1,260
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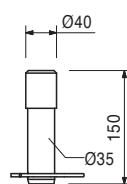
Waler Bolt, RUNDFLEX, galv. (x2)

021640	1,260
--------	-------

For fixing Distribution Waler to T-waler.



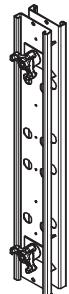
Complete with
1 x 022230 Cotter Pin 5/1, galv.



024480	7,040
--------	-------

Extension Splice 24-2

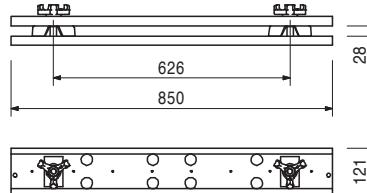
For height extension of GT 24 girders and VARIO GT 24 panels up to a max. height of 8.00 m.



Complete with
2 x 030190 Triple Wingnut DW 15, galv.

Note

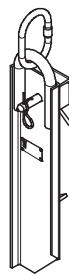
Permissible load: see PERI Design Tables.



070760	4,650
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Crane Splice 24

For transporting panels with GT 24 girders by crane.



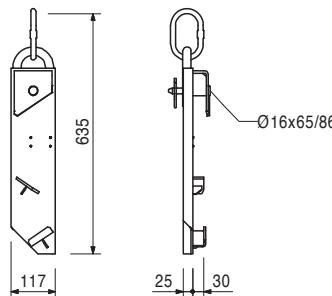
Complete with
1 x 018050 Pin Ø 16 x 65/86, galv.
1 x 018060 Cotter Pin 4/1, galv.

Note

Always use 2 pieces per transportation unit.

Safety instructions

Follow Instructions for Use! Load bearing capacity 0.7 t with a crane sling angle of $\leq 15^\circ$.



Item no.	Weight kg
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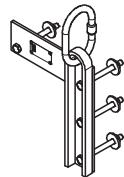
021990	2,780
021980	2,780

Crane Eyes 24

Crane Eye 24, right

Crane Eye 24, left

For transporting panels with GT 24 girders by crane. Mounted on the panel.



Complete with

4 x 710138 Bolt ISO 4014 M10 x 110-8.8, galv.

4 x 780356 Nut ISO 7042 M10-8, galv.

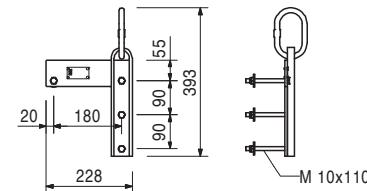
4 x 710139 Washer R11 - DIN 440, galv.

Note

Illustration shows Crane Eye 24, left. Always use 2 pieces per transportation unit.

Safety instructions

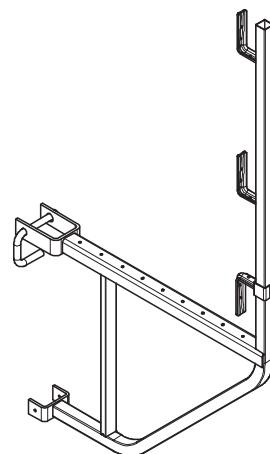
Load-bearing capacity: 0.7 t with a crane sling angle of $\leq 15^\circ$.



027110	10,800
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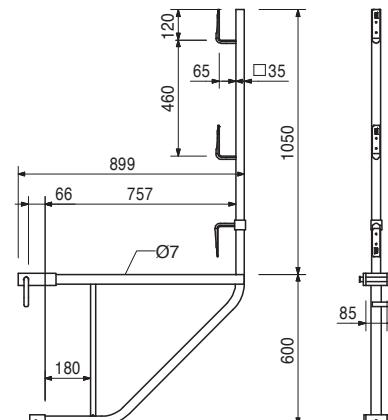
Scaffold Bracket GB 80

For assembly of a working and concreting scaffold with VARIO GT 24.



Technical Data

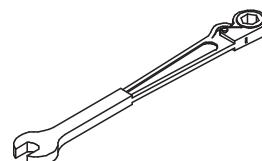
Permissible load 150 kg/m² with a maximum width of influence of 1.25 m.



021790	1,000
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Ratchet Spanner SW 24 "Combi"

For adjusting RUNDFLEX Panels and GKB Cantilevered Parapet Platforms.



Note

Spanner size SW 24. Length approx. 500 mm.

Item no.	Weight kg		
099540	0,000	RUNDFLEX Templates	
098217	0,000	Template RF A250/I240, A128/I123	Note

Template RF A85/172

The Template can be used for outside and inside panels.

Including material (plywood formlining). Produced according to project requirements.



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Facade Formwork
Brace Frame



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Circular



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Panel Formwork
Beam Grid Formwork
Girder Formwork
Slab Table
Beam Formwork



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Aluminium Slab Props
Tower Systems
Heavy-Duty Props



Climbing Systems

Climbing Scaffold
Self-Climbing System
Climbing Protection Panel
Platform Systems



Scaffold, Stairways, Working Platforms

Façade Scaffold
Working Platform
Weather Protection Roof
Stairway Access



Bridge and Tunnel Formwork

Cantilevered Parapet Carriage
Cantilevered Parapet Platform
Engineer's Construction Kit



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